

# Practical Challenges in Scaling III-V Semiconductor-based Solar Hydrogen Systems



## PECSYS (virtual) Workshop on Direct Production of Hydrogen from Sunlight

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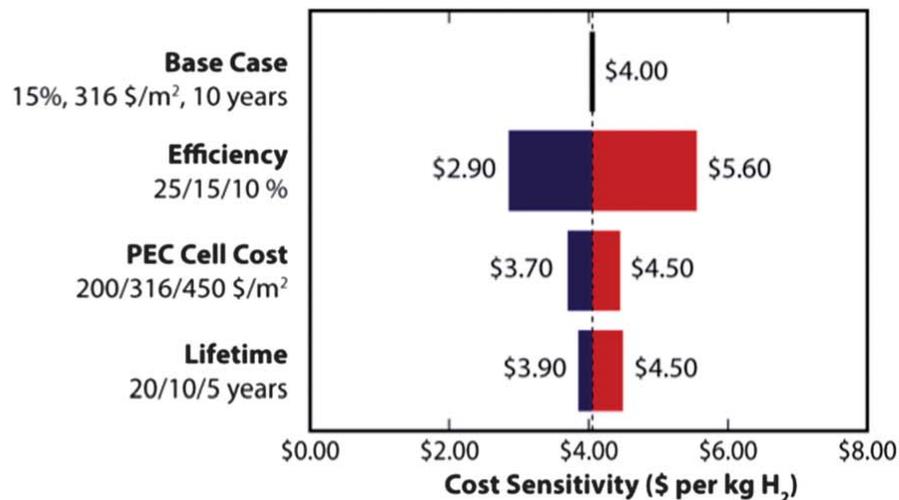
# U.S. DOE long-term research targets

DOE EERE Multi-Year Research, Development, and Demonstration Plan

Table 3.1.8 Technical Targets: Photoelectrochemical Hydrogen Production: Photoelectrode System with Solar Concentration <sup>a</sup>					
Characteristics	Units	2011	2015	2020	Ultimate
		Status	Target	Target	Target
Photoelectrochemical Hydrogen Cost <sup>b</sup>	\$/kg	NA	17.30	5.70	2.10
Capital cost of Concentrator & PEC Receiver (non-installed, no electrode) <sup>c</sup>	\$/m <sup>2</sup>	NA	200	124	63
Annual Electrode Cost per TPD H <sub>2</sub> <sup>d</sup>	\$/yr-TPDH <sub>2</sub>	NA	2.0M	255K	14K
Solar to Hydrogen (STH) Energy Conversion Ratio <sup>e,1</sup>	%	4 to 12%	15	20	25
1-Sun Hydrogen Production Rate <sup>g</sup>	kg/s per m <sup>2</sup>	3.3E-7	1.2E-6	1.6E-6	2.0E-6



## Techno-economic analysis for a type 4 (10x concentrator) PEC reactor



- Solar-to-hydrogen efficiency is the largest lever to reduce H<sub>2</sub> costs according to techno-economic analysis\*

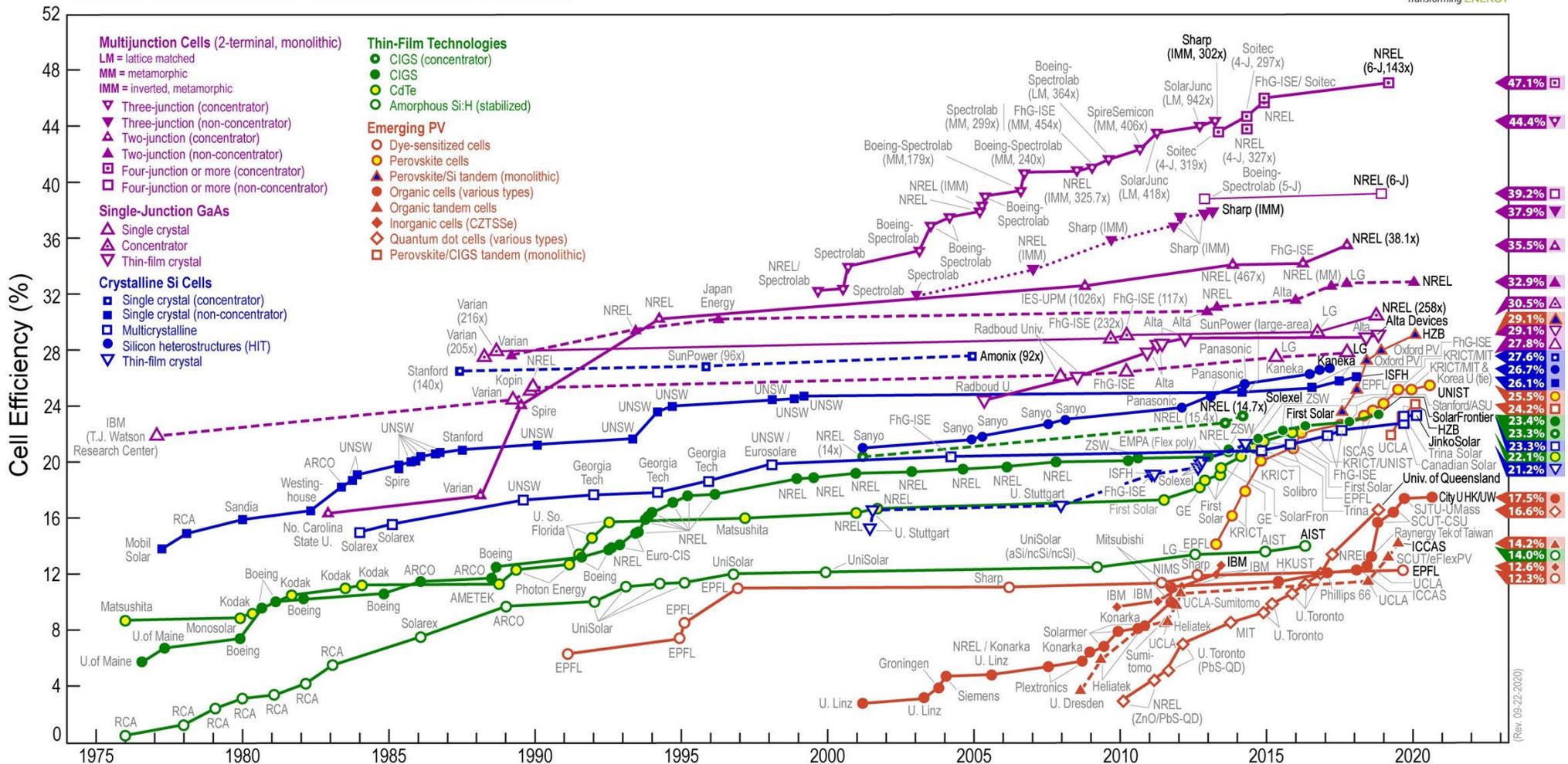
\*within the optimistic cost and lifetime values modeled

Pinaud et al. *Energy Environ. Sci.* **6**, 1983 (2013)

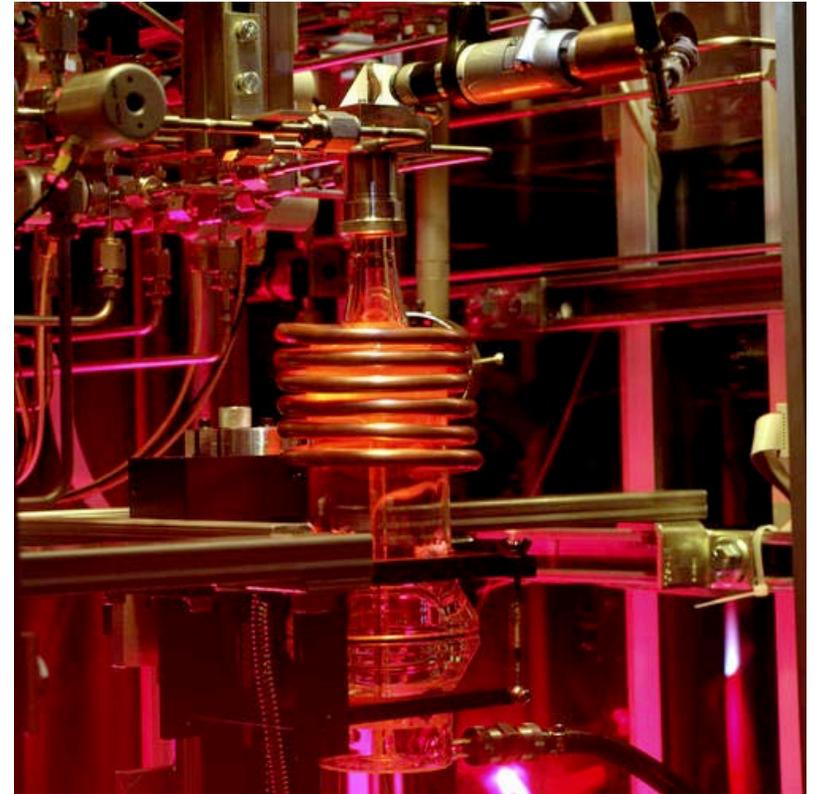
# Best research photovoltaic cell efficiencies

Look to PV efficiencies for PEC materials

## Best Research-Cell Efficiencies



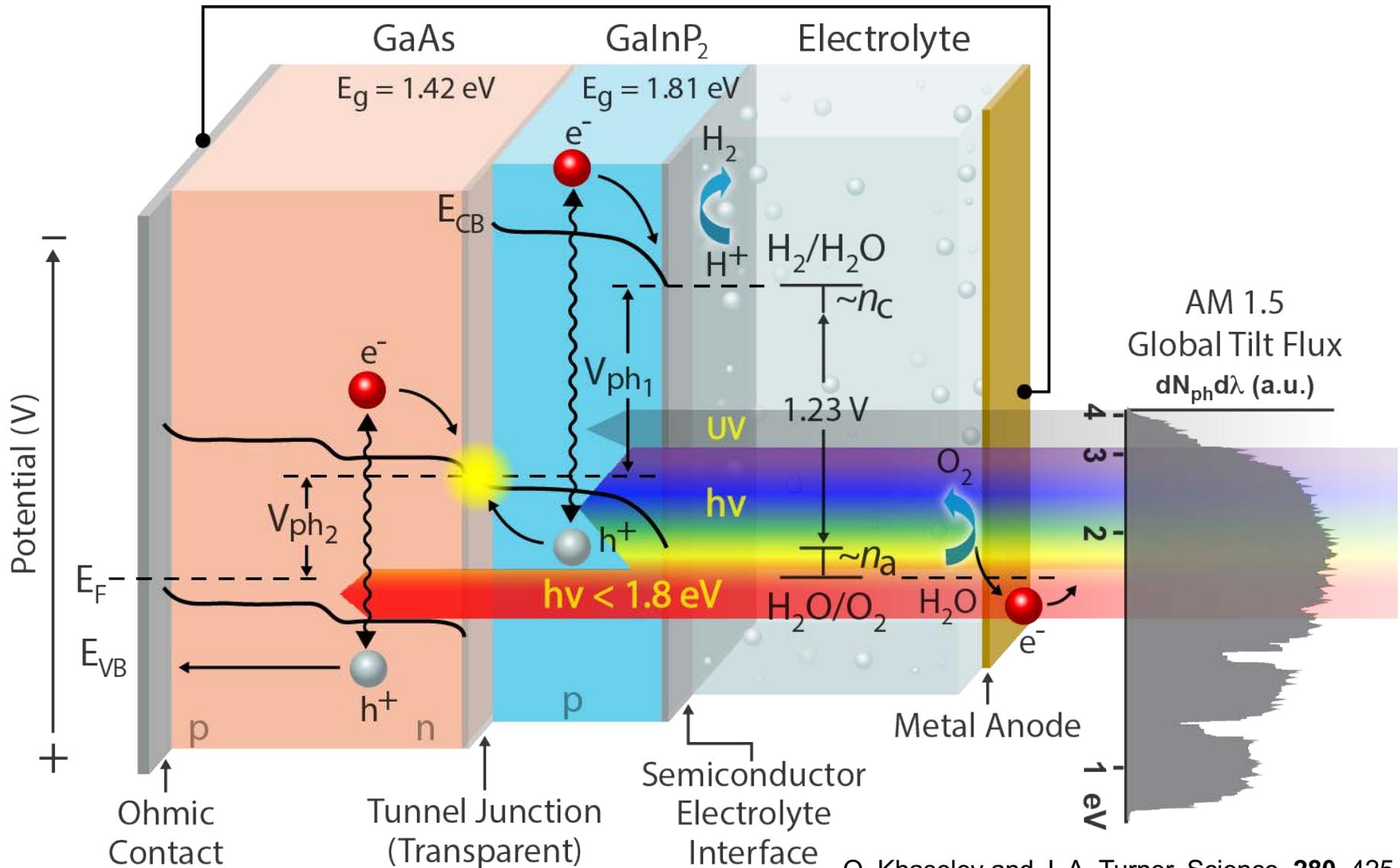
# III-V synthesis



## •Metal organic chemical vapor deposition (MOCVD)

- NREL's III-V group
- Atmospheric pressure in hydrogen carrier gas (6 SLPM!!!)
- Triethylgallium, Arsine, Trimethylindium, Phosphine, Dimethylhydrazine
- 700°C heated p-GaAs substrate (\$10,000/m<sup>2</sup>)
- Single-crystal epilayer films 4-5 μm thick

# Stacked tandem spectral splitting



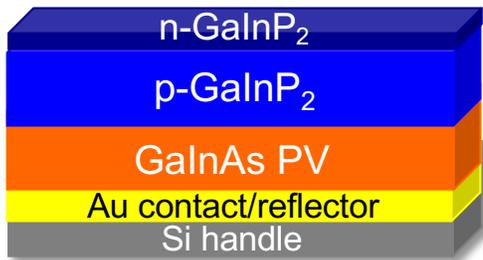
O. Khaselev and J. A. Turner, Science, **280**, 425 (1998).

Absorbers are connected electrically in series

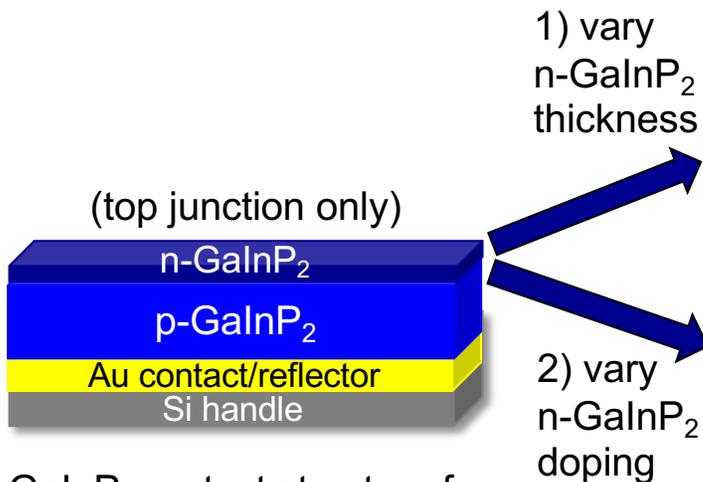
– Voltages add, currents equal (current matching)



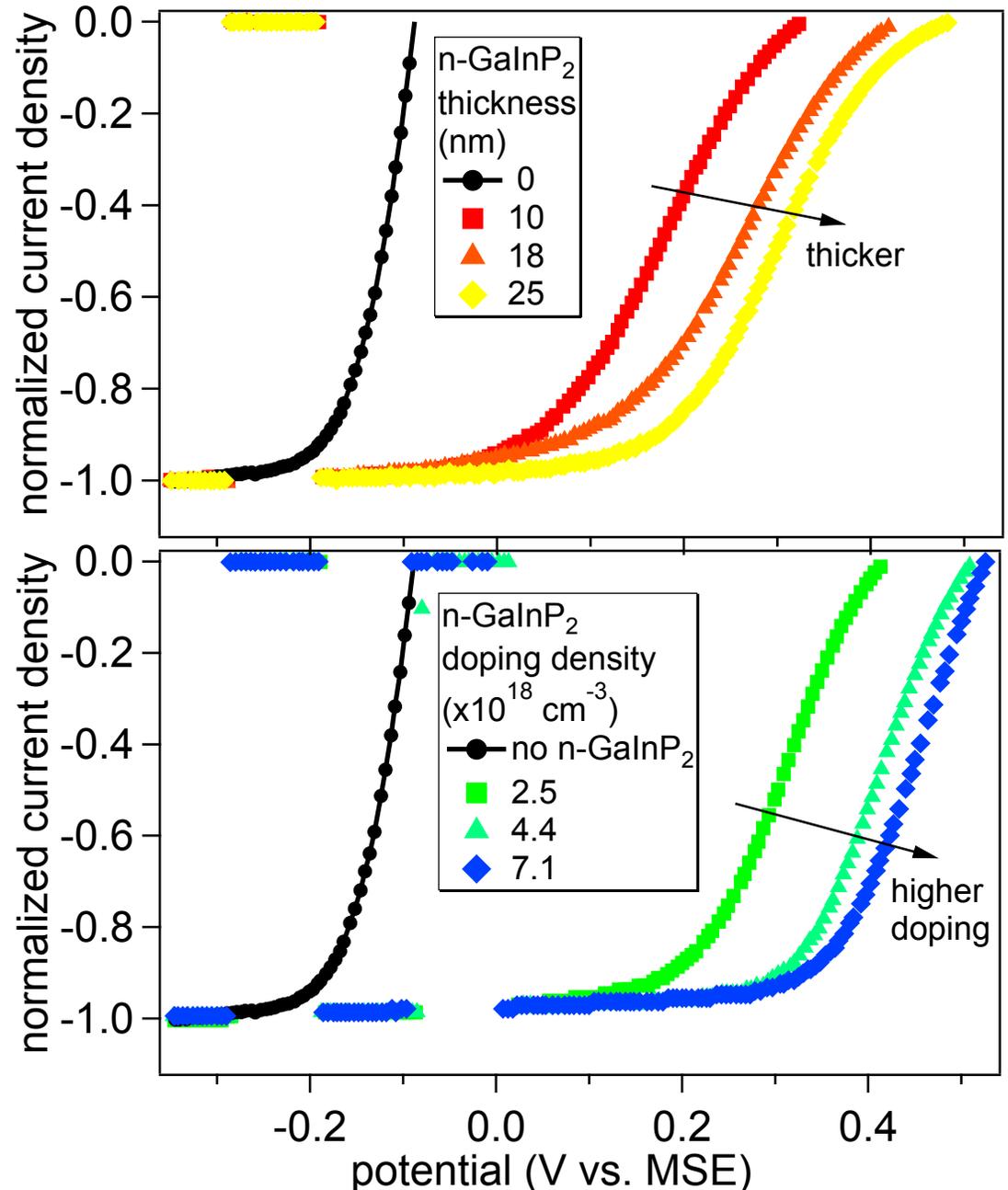
# Buried junction to improve Voc



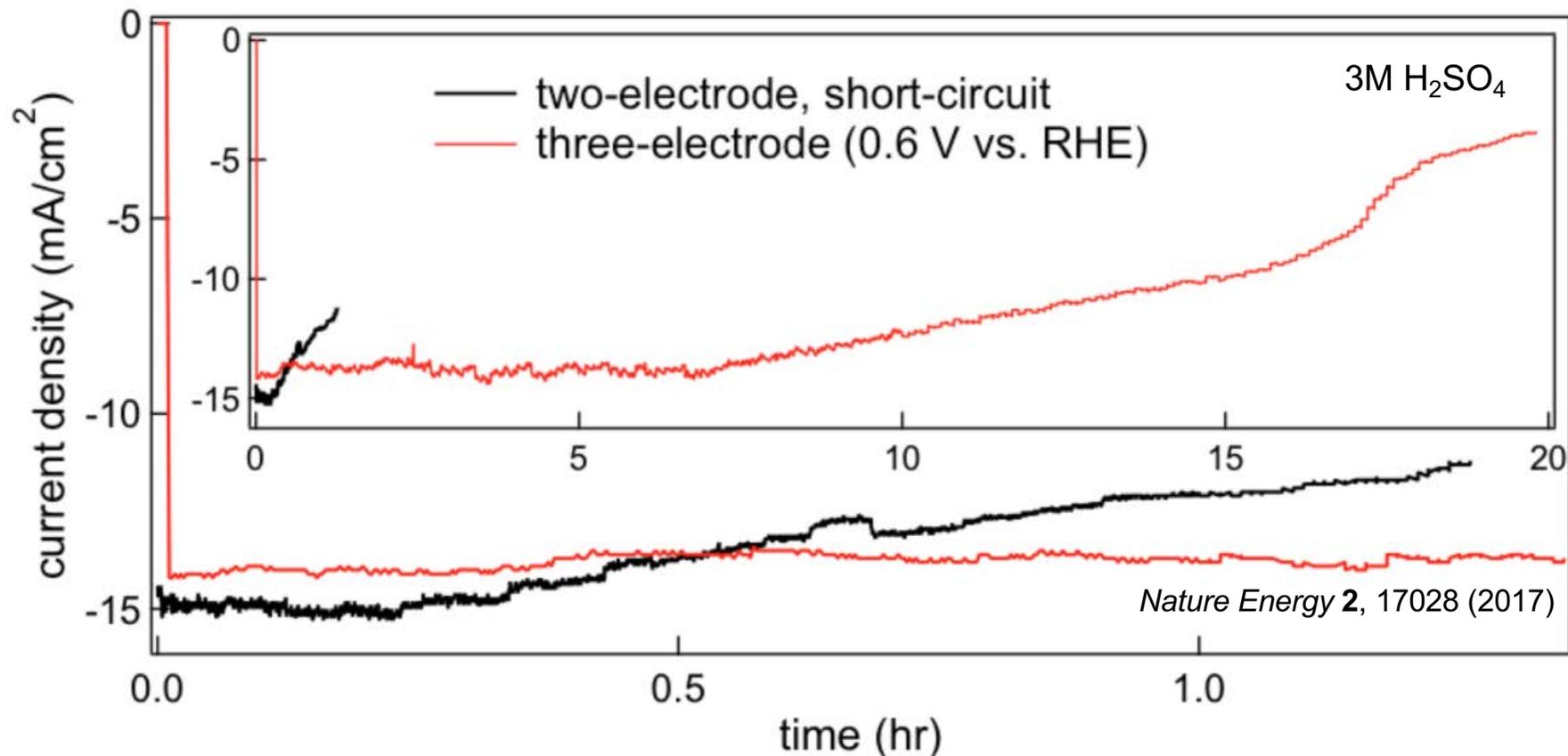
IMM-pn



GaInP<sub>2</sub>-pn test structure for optimizing photovoltage



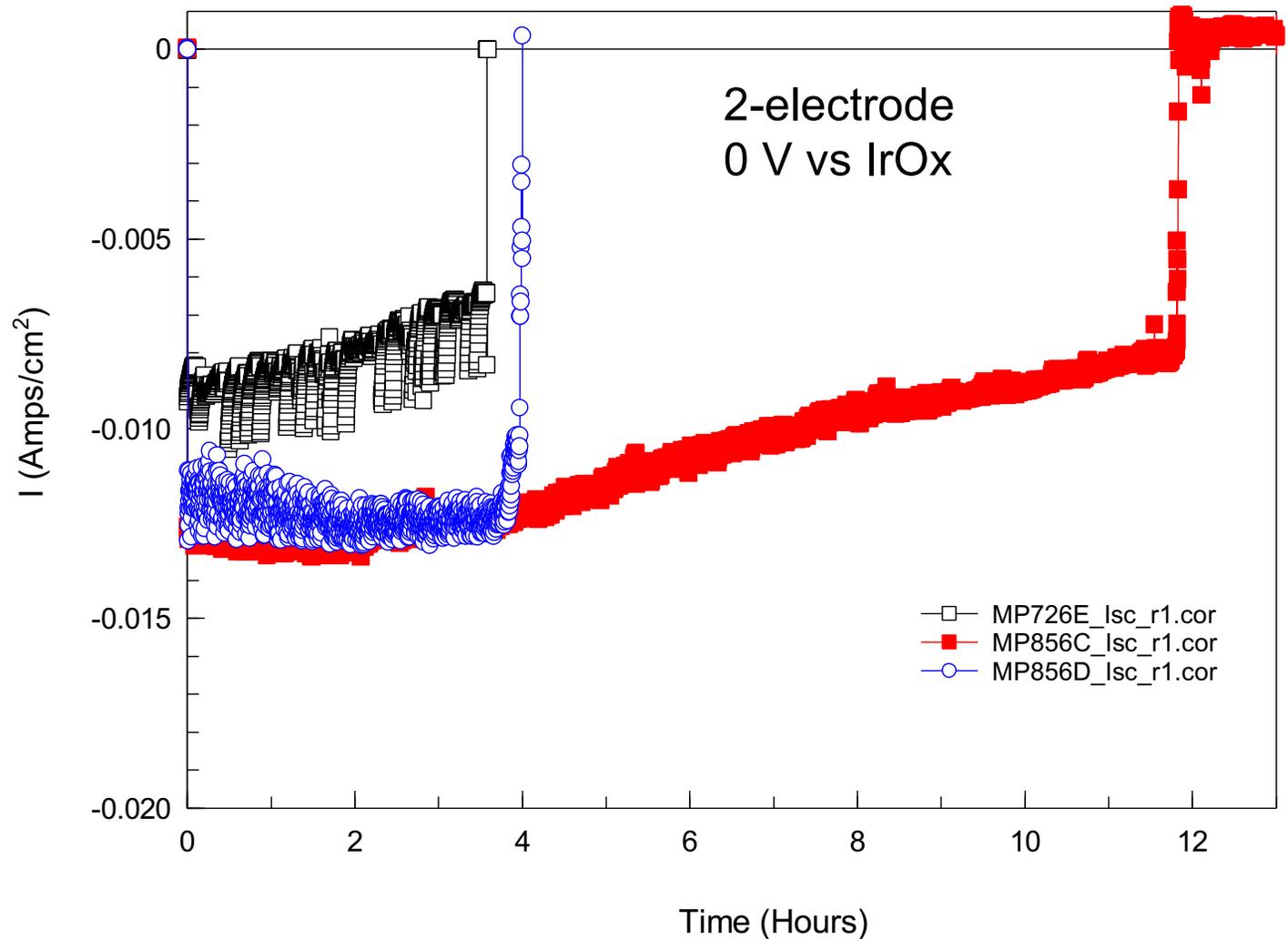
# Insufficient durability



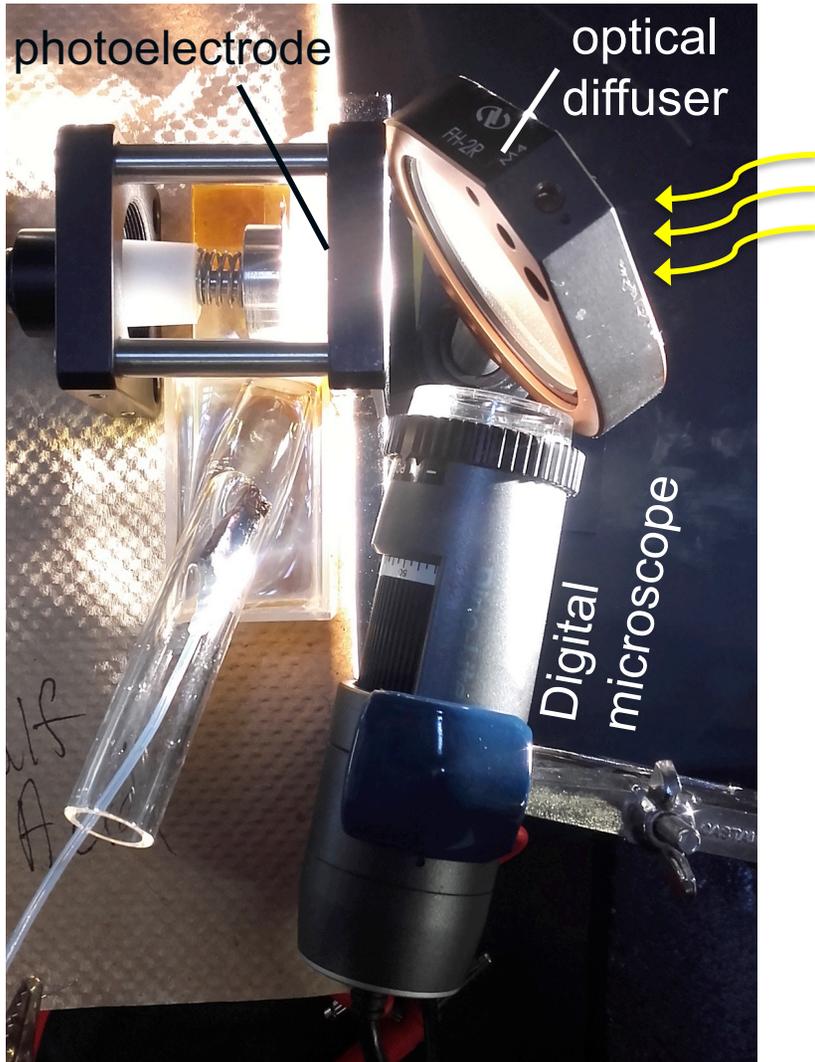
- III-V stability is a major problem
- Inverted metamorphic form-factor has additional degradation pathways
- Surface modifications to impart stability are inadequate
  - Nitridation-sputtering of PtRu; Atomic layer deposition (ALD) of protective film; Protective and catalytic application of 2D materials – molybdenum disulfide (MoS<sub>2</sub>); Engineered epitaxial capping layer
- Several days to grow and process each III-V sample
  - ~\$50,000/m<sup>2</sup> – replacing after a couple hours is not feasible

# Best durability so far

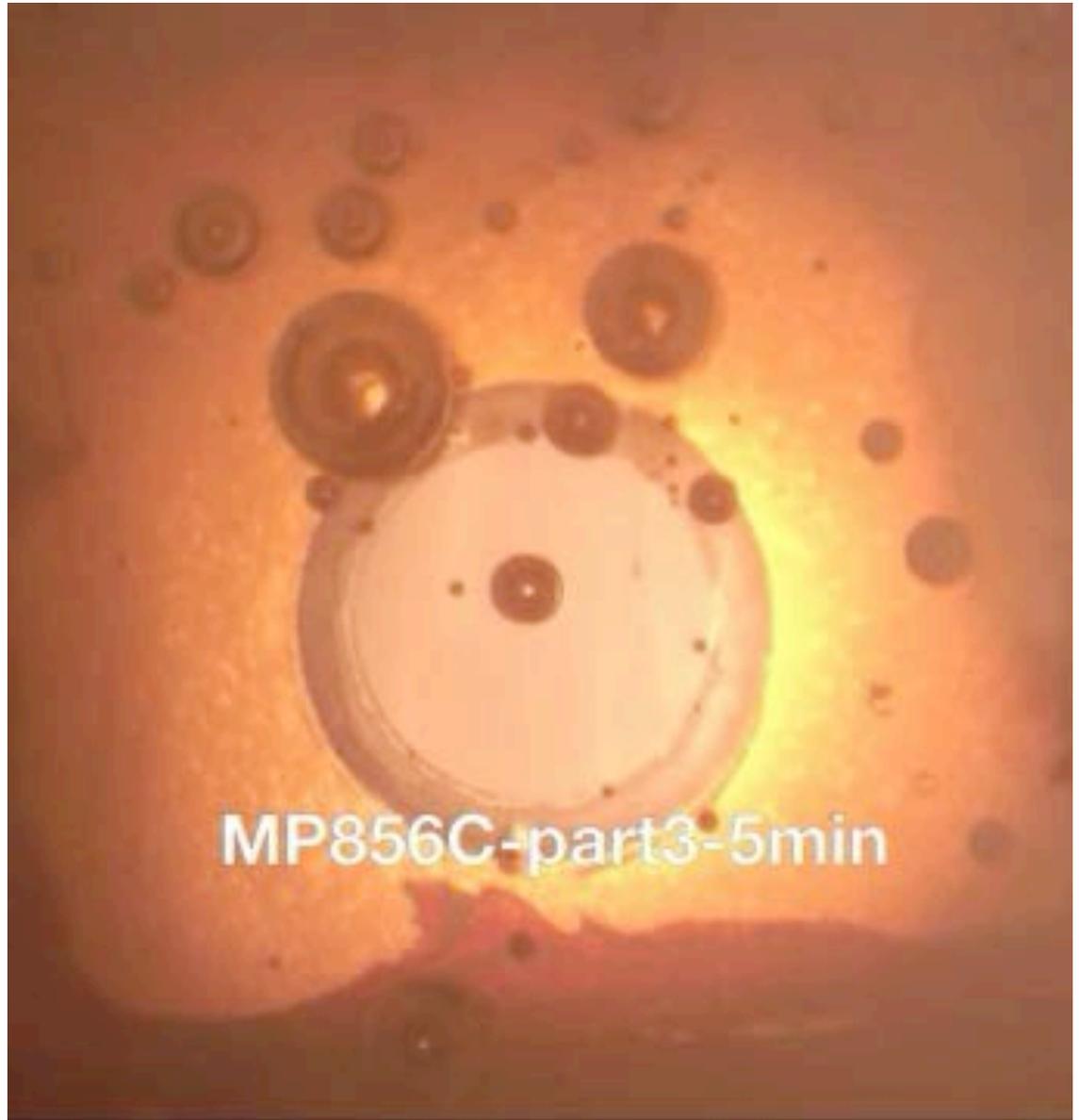
- **GaInAsP (1.7eV) lattice matched on GaAs (1.4eV) – inverted but not metamorphic**
- **MoS<sub>2</sub> applied by Jaramillo group (Stanford)**
- **Short-circuit testing in 0.5M H<sub>2</sub>SO<sub>4</sub>**
- **Failed at 12 hours, corrosion initiating at pinhole defect.**



# Evolution: Defect to destruction

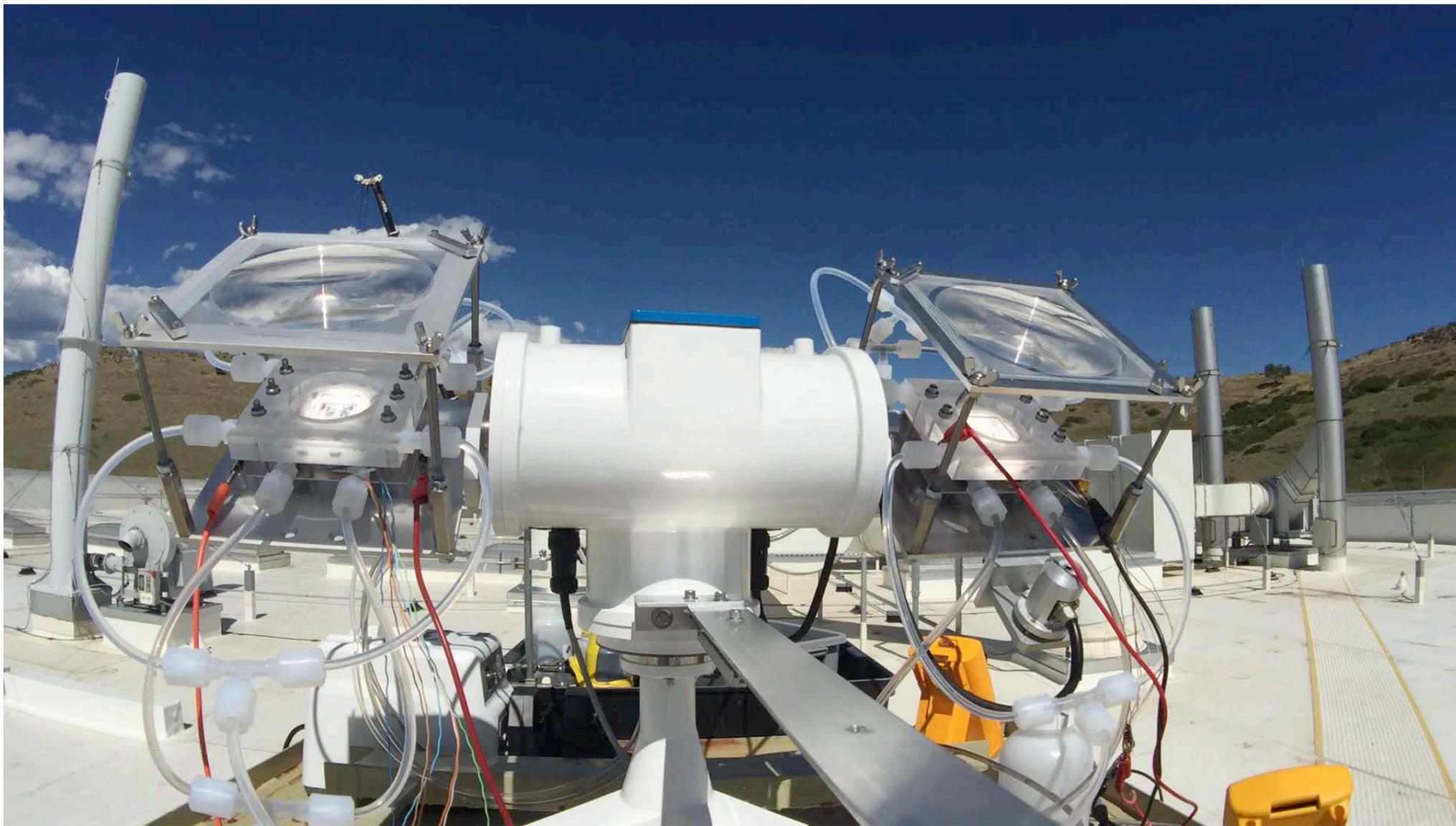


Mirror image: observing reflection



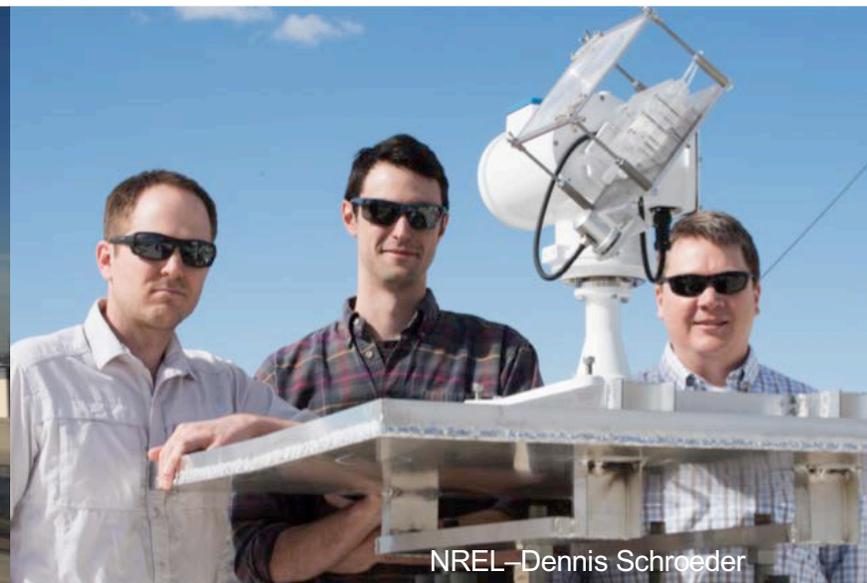
Approximately hours 8-10, 5-minute photo intervals

# Photoreactor testing



# Photoreactor demonstration

Incorporate most efficient and stable material in a photoreactor on a tracker and demonstrate 8 hours of continuous operation in sunlight with a cumulative production of at least 3 standard liters of H<sub>2</sub> (Sept 2017)



- To get 3 standard liters of H<sub>2</sub> in 8 hours need
  - 8 cm<sup>2</sup> of IMM absorbers @ 15% STH efficiency, 100 % Faradaic efficiency
    - Two or three photoreactors on solar tracker
  - 10x optical concentration (lens cost \$4400/m<sup>2</sup>)
  - Reasonable durability
  - Sunlight

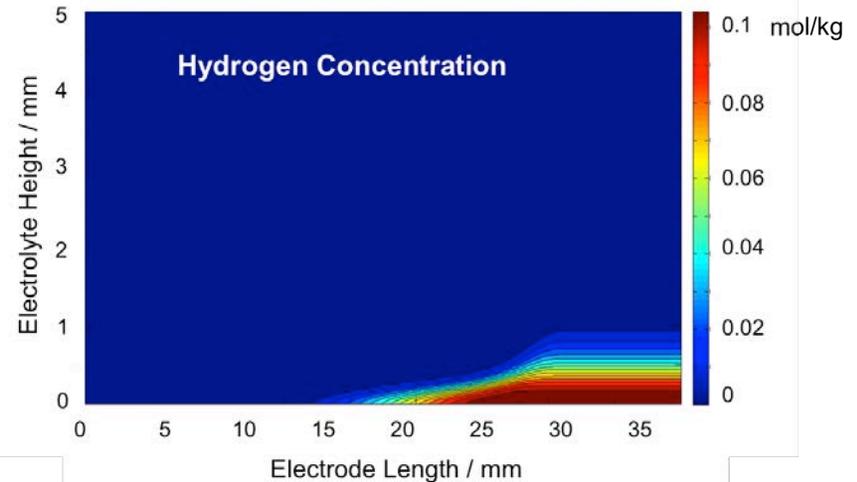
J (mA/cm <sup>2</sup> )	Area (cm <sup>2</sup> )	Time (min)	Temp(K)	Pressure(atm)	Moles H <sub>2</sub>	Volume(ml) H <sub>2</sub>
125	8	480	273	1	0.149	3343

# Multi-physics modeling of 10x concentrator cells and prototype fabrication for on-sun measurements

Modeling of PEC reactor shows 10x concentration is feasible; pressurization to inhibit bubbles is not

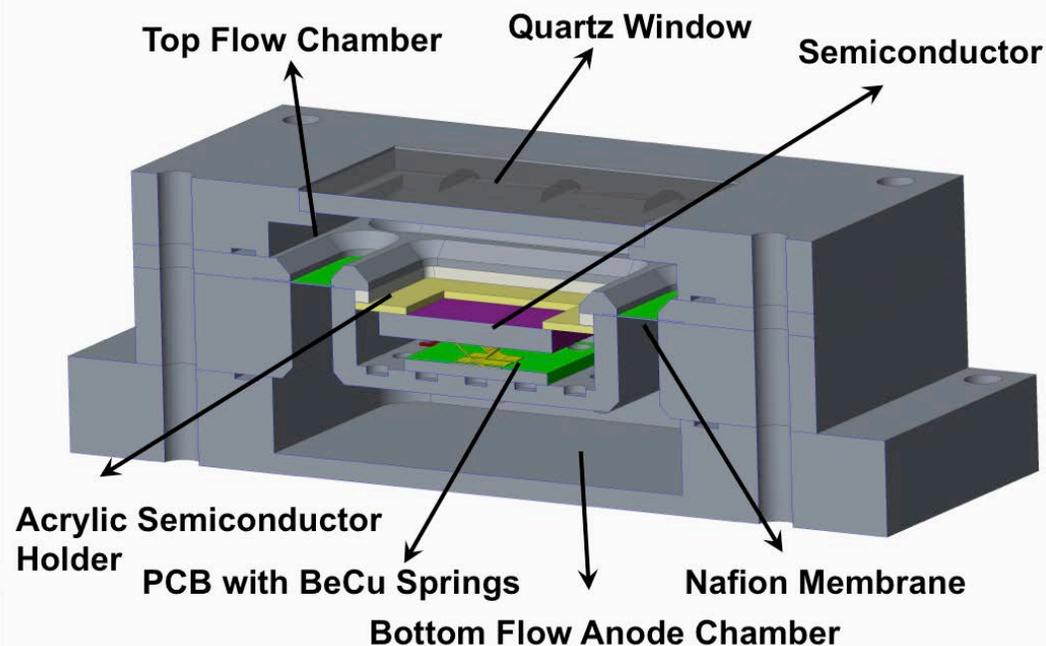
## COMSOL on NREL's supercomputer (Anthony Abel)

- Laminar flow in PEC chamber
- $H_2$  concentration
- Optical path through electrolyte
  - $\leq 5$  mm electrolyte thickness
- $H^+ / HSO_4^-$  distribution
  - Potential drop through electrolyte  $\sim 300$  mV
- Overvoltage
  - $\sim 80$  mV (HER) +  $\sim 220$  mV (OER) + 300 mV (solution)
  - Total voltage necessary =  $\sim 1.85$  V



Only first 30 mm include generation: flow left  $\rightarrow$  right 30 mm/s (avg)  
Minimum pressure to keep hydrogen in solution : **147 atm**

Using pressure to keep  $H_2$  from bubbling and scattering light is not feasible under these conditions



Prototype chassis machined from PMMA  
Concentration via Fresnel lens mounted to reactor

# Photoreactor: H<sub>2</sub> production context

3 standard liters of H<sub>2</sub>

$$3 \text{ l H}_2 * \frac{\text{mol H}_2}{22.4 \text{ l H}_2} * \frac{2 \text{ mol e}^-}{\text{mol H}_2} * \frac{96485 \text{ C}}{\text{mol e}^-} * \frac{\text{Ah}}{3600 \text{ C}} = 7.18 \text{ Ah}$$

Would propel a fuel cell vehicle how far?



$$3 \text{ l H}_2 * \frac{\text{mol H}_2}{22.4 \text{ l H}_2} * \frac{0.002 \text{ kg H}_2}{\text{mol H}_2} * \frac{70 \text{ miles}}{\text{kg H}_2} * \frac{5280 \text{ ft}}{\text{mile}} = 99 \text{ ft} = 30 \text{ m}$$

# Context

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- How large an area for a 10% STH system ( $\sim 8 \text{ mA/cm}^2$ ) to generate 1kg  $\text{H}_2$  in an 8-hour day?

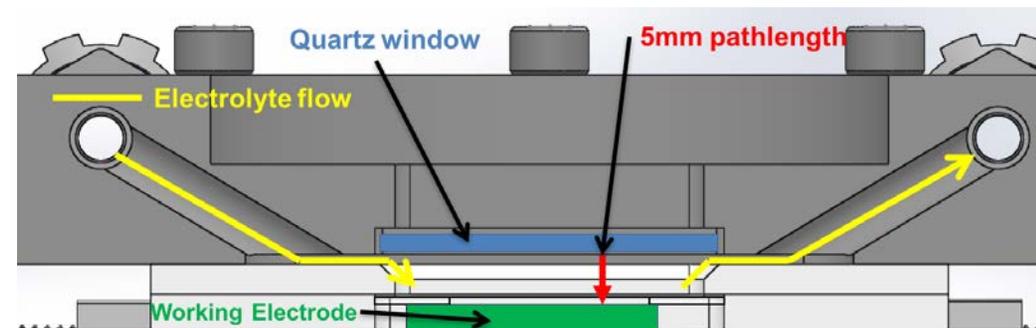
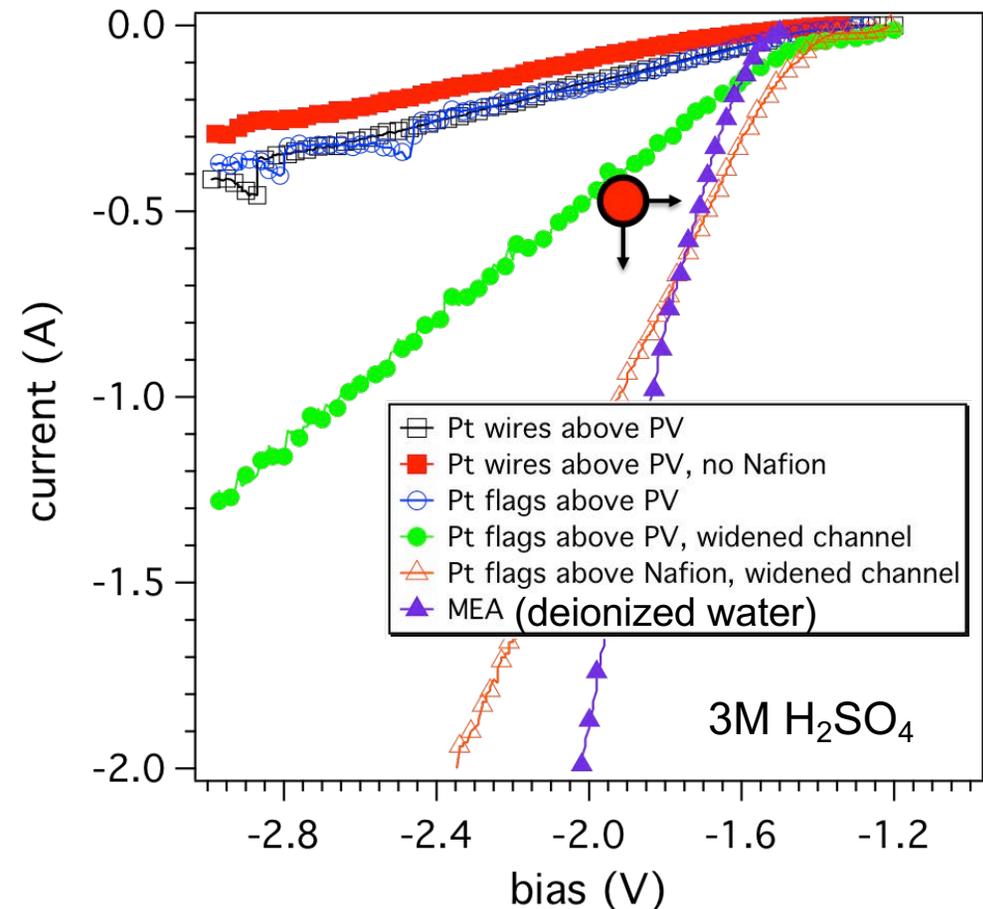
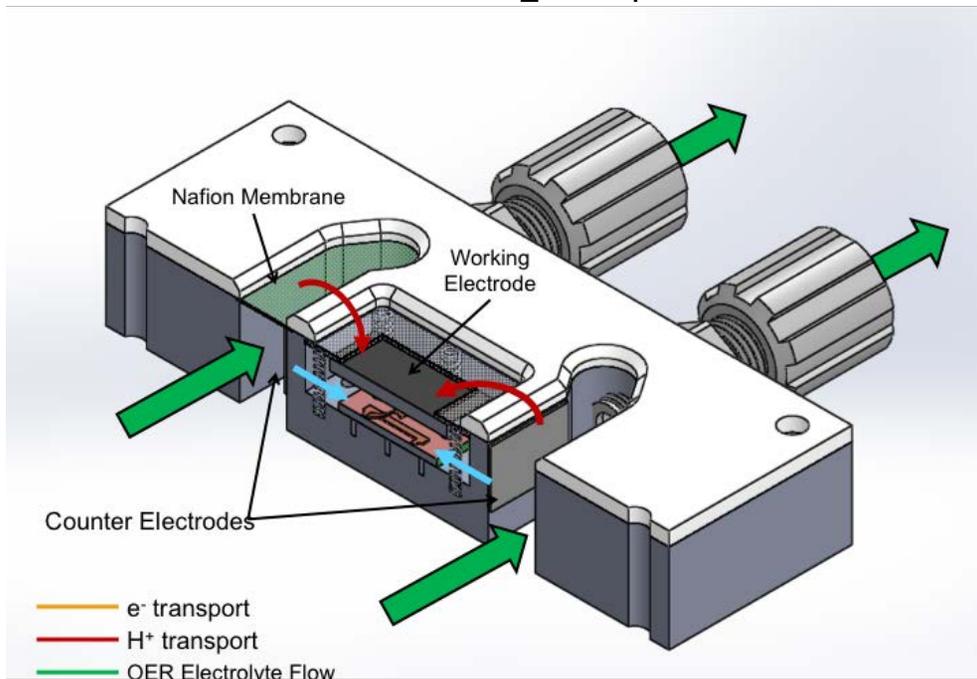
$$\frac{8 \text{ mC}}{\text{s} \cdot \text{cm}^2} * \frac{1 \text{ C}}{1000 \text{ mC}} * \frac{3600 \text{ s}}{\text{h}} * \frac{1 \text{ mol } e^-}{96485 \text{ C}} * \frac{1 \text{ mol } \text{H}_2}{2 \text{ mol } e^-} * \frac{0.002 \text{ kg } \text{H}_2}{1 \text{ mol } \text{H}_2} * \frac{10,000 \text{ cm}^2}{\text{m}^2}$$
$$= 0.00302 \frac{\text{kg } \text{H}_2}{\text{m}^2 \cdot \text{h}}$$

$$0.00302 \frac{\text{kg } \text{H}_2}{\text{m}^2 \cdot \text{h}} * 8 \text{ h} = 0.0242 \frac{\text{kg } \text{H}_2}{\text{m}^2}$$

$$41.3 \frac{\text{m}^2}{\text{kg } \text{H}_2}$$

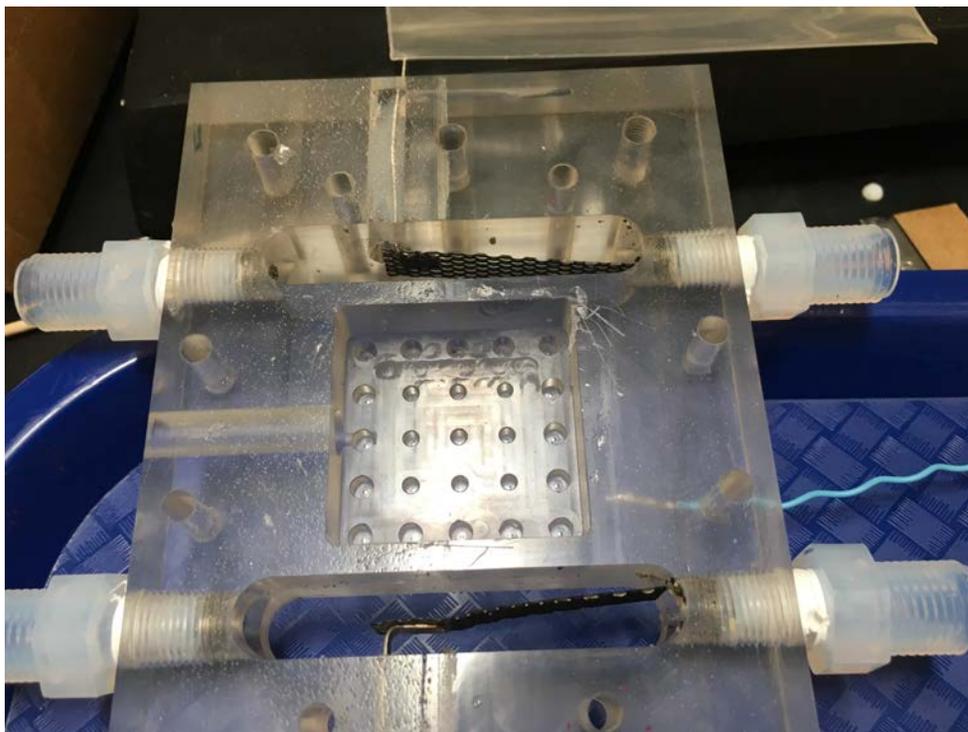
# Integrated (encapsulated) PV electrolysis

- Design electrolysis components that target  $>500$  mA at 2 V
  - Cathode size not an issue
  - Widening channel improved performance
  - Cathode placement is critical, even in 3M  $\text{H}_2\text{SO}_4$



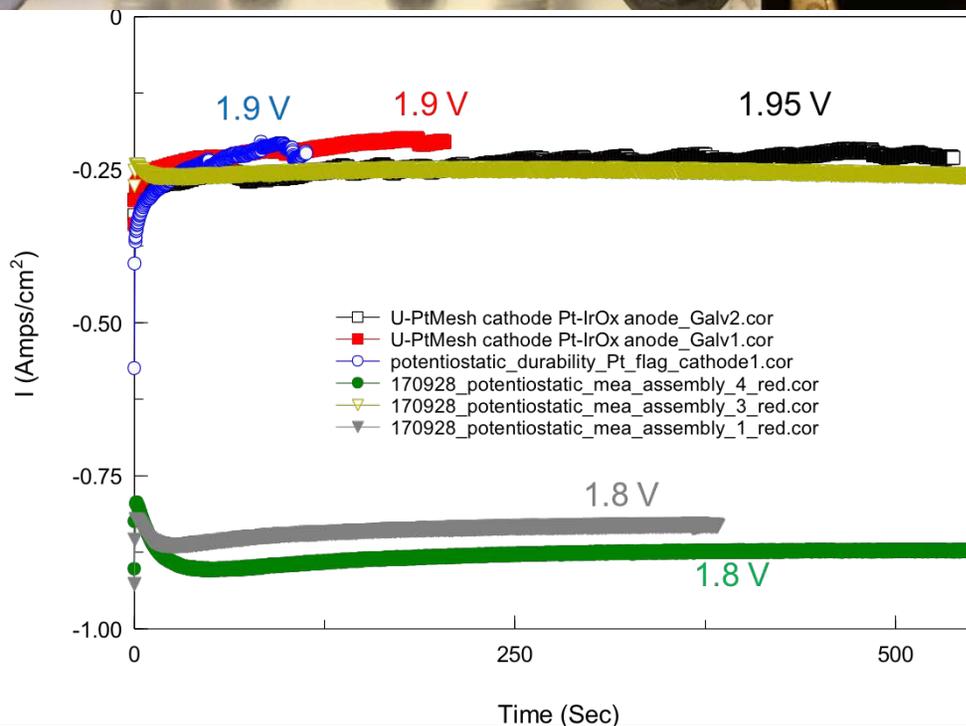
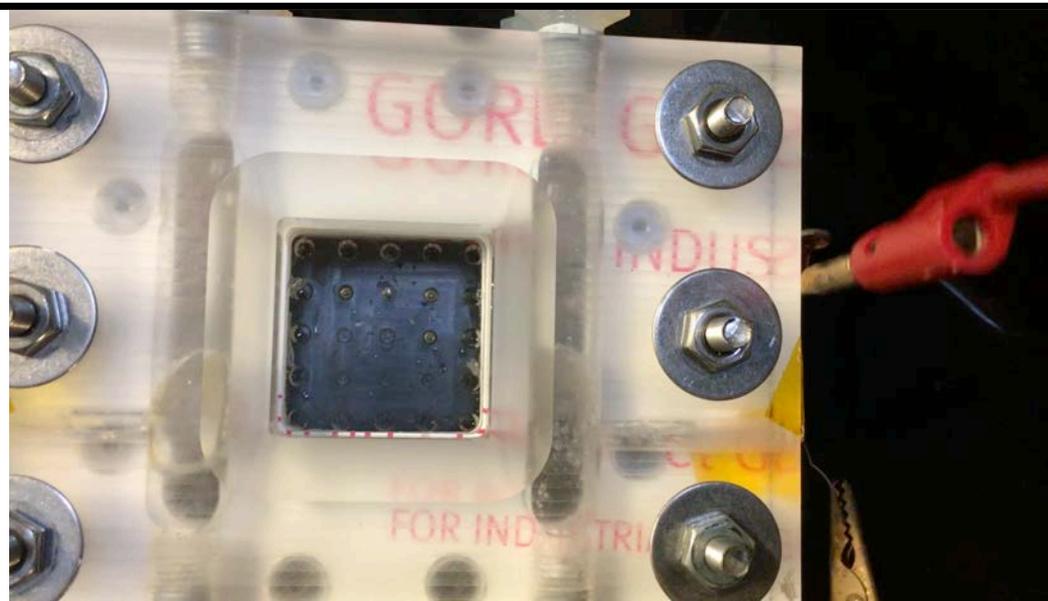
# Anode issues

- **Oxygen evolution from water oxidation in 3M H<sub>2</sub>SO<sub>4</sub>**
  - RuO<sub>x</sub> anodes are highly active, but unstable in acid
  - IrO<sub>2</sub> based catalyst coated on Ti mesh
    - Provided by Water Star Inc.



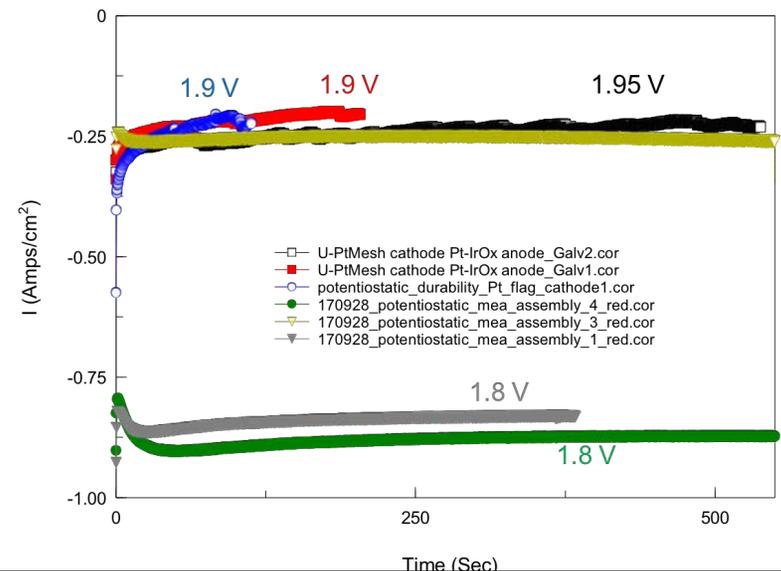
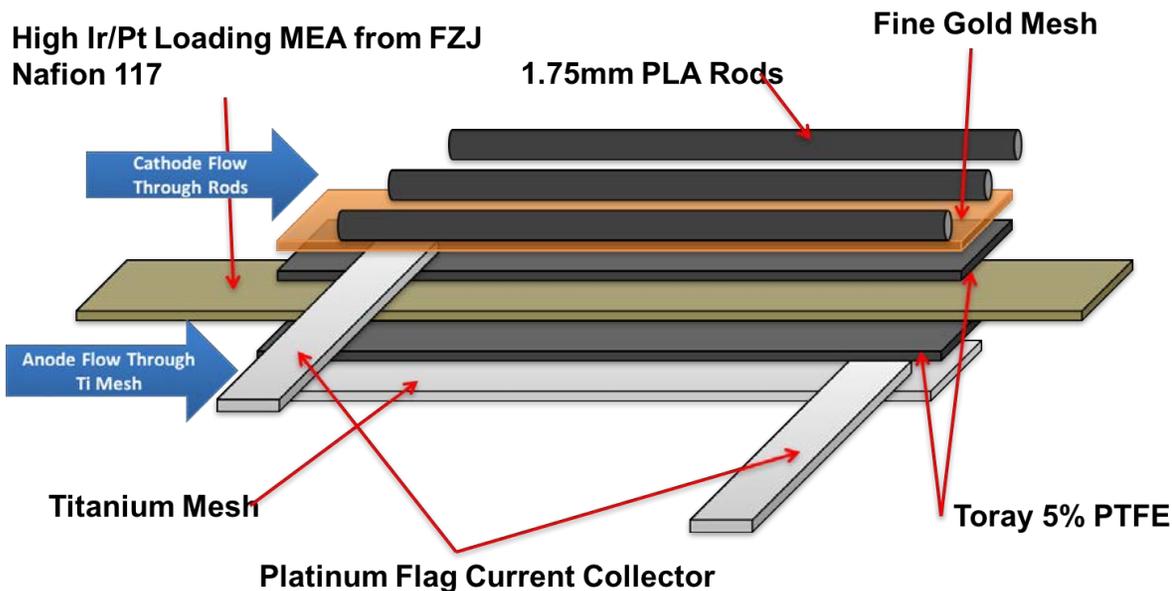
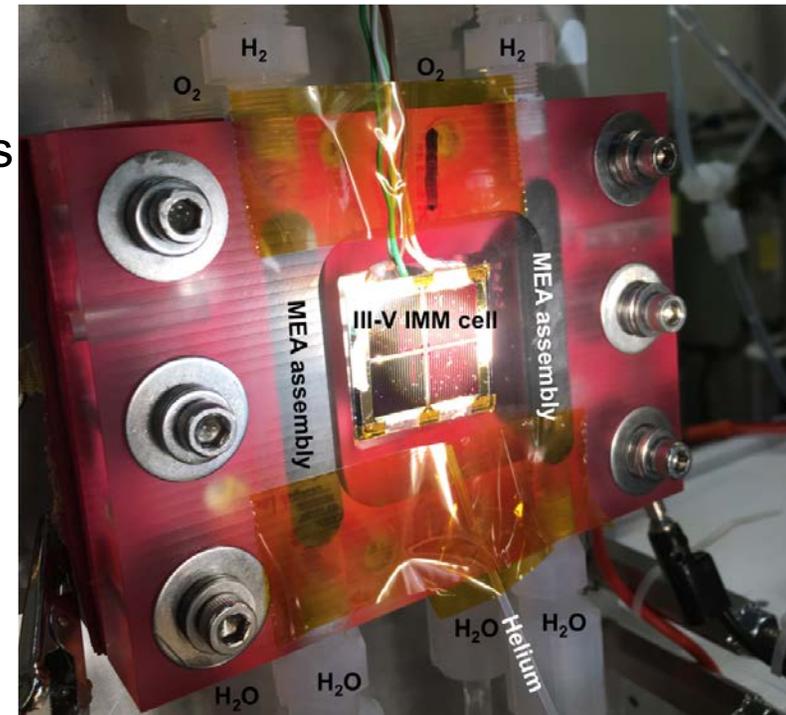
# Cathode issues

- Hydrogen evolution from proton reduction in 3M  $H_2SO_4$ 
    - $H_2$  bubbles stuck to cathode
    - Pumping, channel redesign
    - Pt flags, Pt black, Pt mesh
- Pressure, surfactant



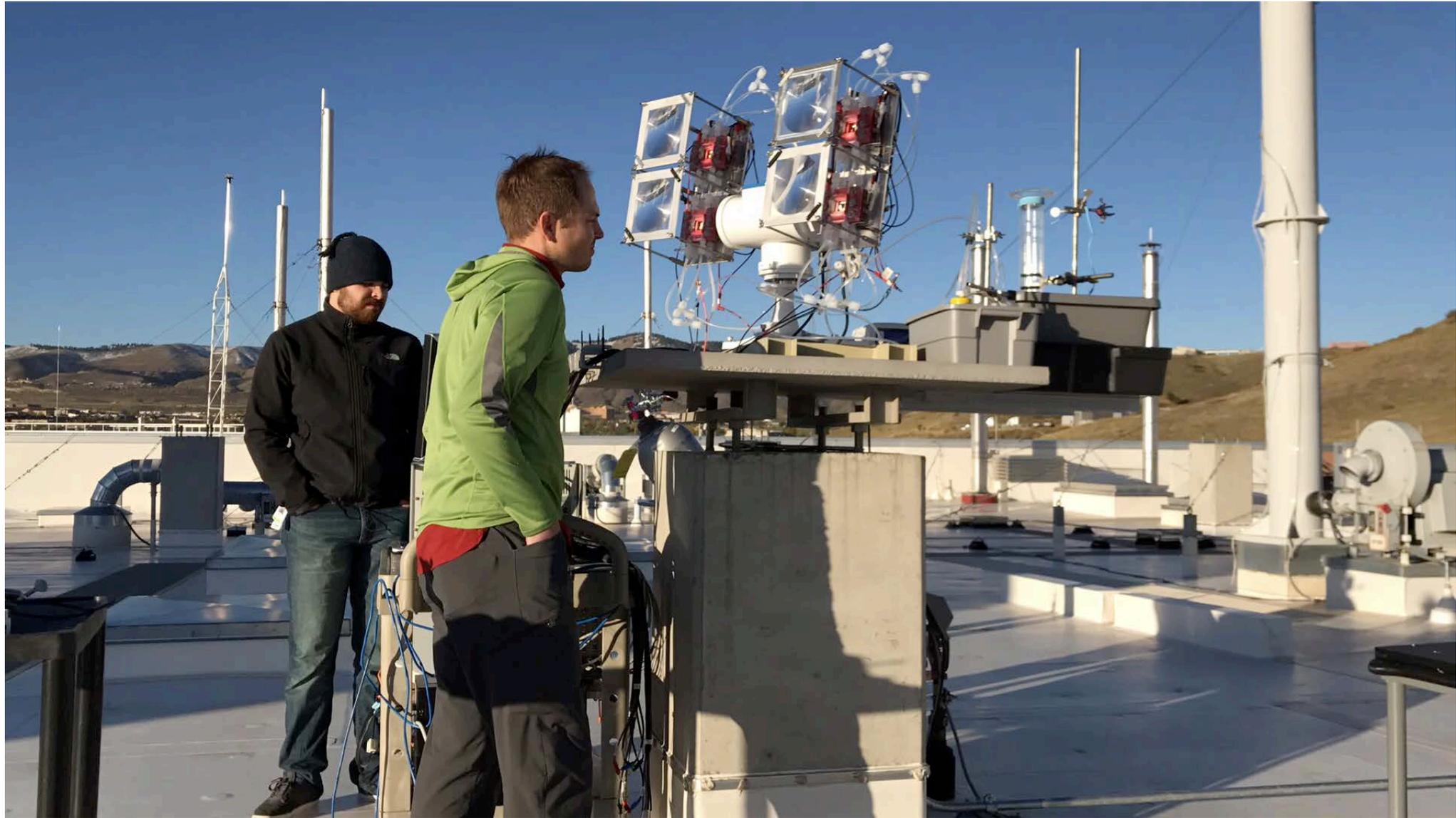
# Integrated PV/PEM electrolysis

- Only solution to bubbles was to use membrane electrode assemblies (MEA)
  - High water splitting current densities at low bias
  - Stable output (no bubble issues)
  - Deionized water is the reactant
- Fully processed PV
  - Window layer, contact layer, metal contacts, AR-coating, **helium cooled**
  - 1.8 eV GaInP<sub>2</sub> on 1.2 eV InGaAs
  - Four arrays, each with four 1 cm x 1 cm cells

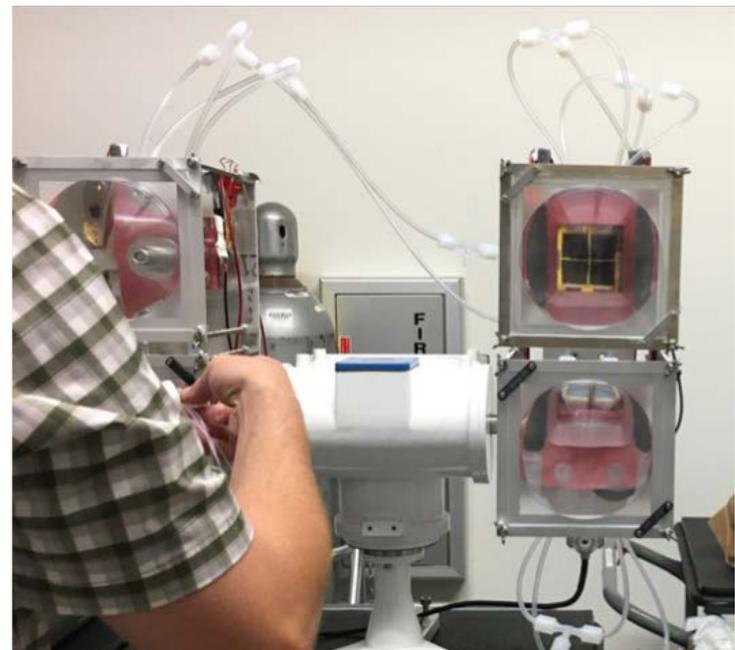
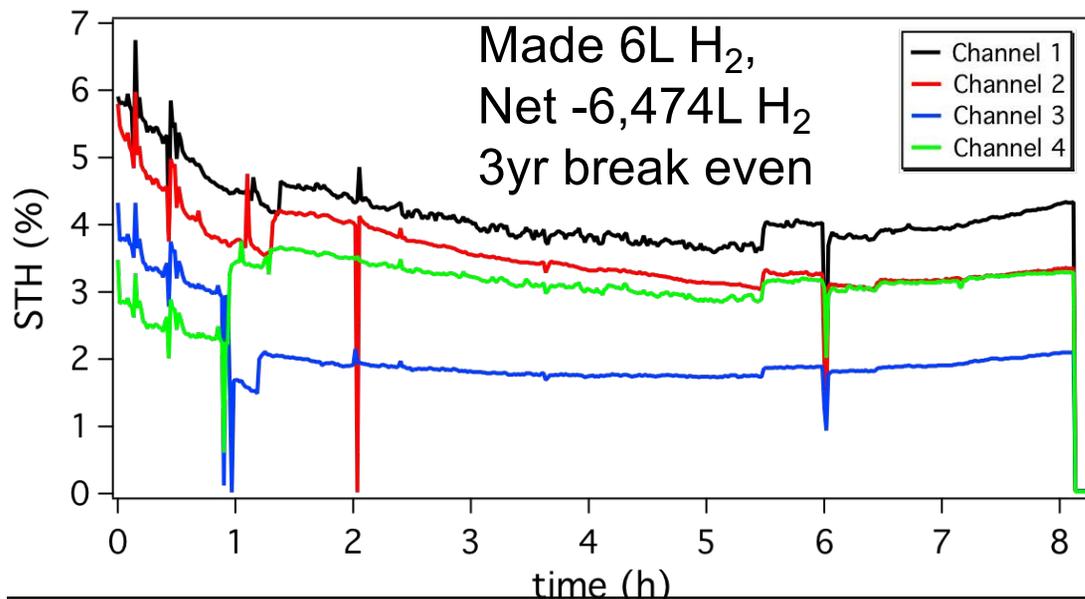
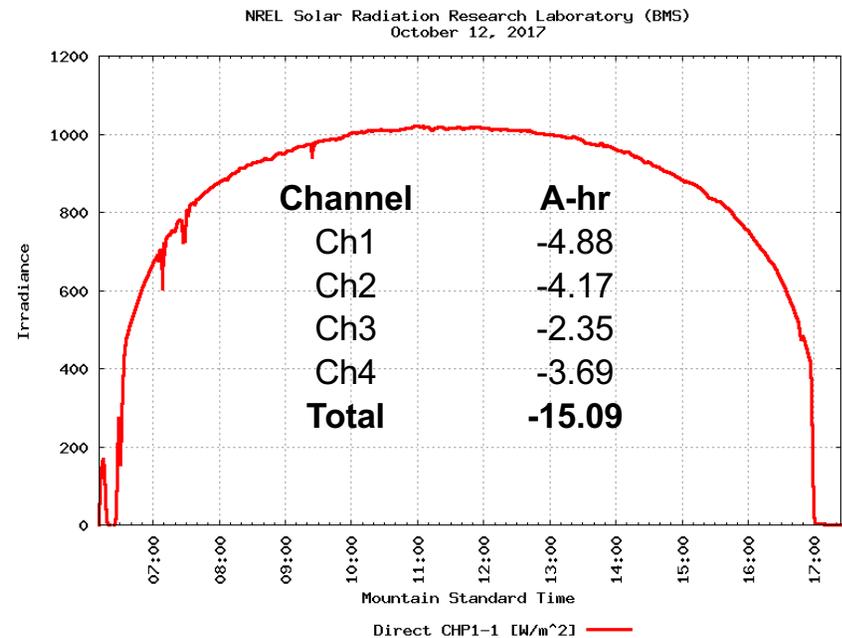
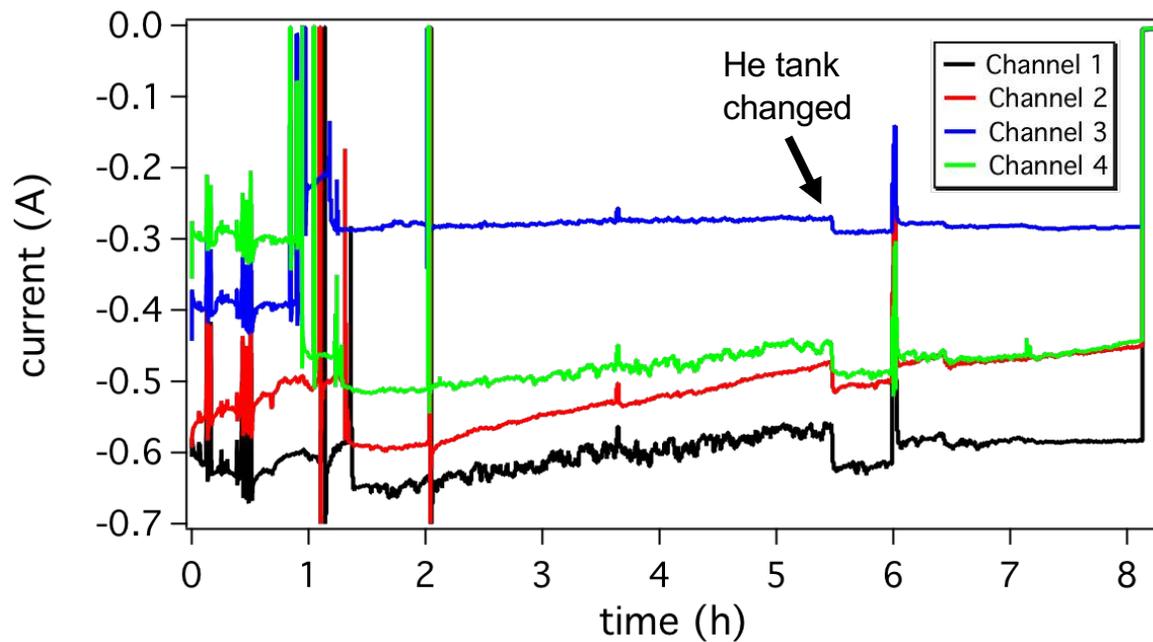




# Time-lapse outdoor run



# Outdoor performance



# Summary

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- **III-V inverted metamorphic multijunctions**
  - Increased efficiency
  - Durability is compromised
  - Cost is prohibitive
- **Photoreactor scale up**
  - PEC instability prevents scale up of III-Vs
  - Practical challenges
    - Ionic transport, bubbles, thermal management
  - Still a long way from significant scale

# Acknowledgements

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- **Project Partners**
  - NREL
    - PEC: John Turner, James Young, Henning Döscher
    - III-V synthesis: Myles Steiner, Dan Friedman, John Geisz, Ryan France, Waldo Olavarria
    - Photoreactor: Ellis Klein
- **Collaborators**
  - Stanford
    - Tom Jaramillo, Reuben Britto



NREL–Dennis Schroeder

**Thank You**