

Nanotechnology for Photovoltaics Berlin





# Handling of research data at PVcomB

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## Outline



- Research at PvcomB
- Types of research data
- Traditional meta data handling
- Handling of data and meta data by Elab and PDVisA

## Solar Energy Research at PVcomB



**TRL** 

1

2

3

4

5

6

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**III** PVcomB

**Fundamentals** 

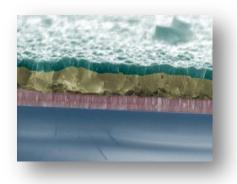
**Development** 

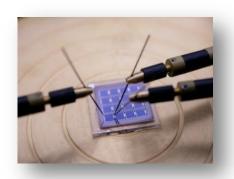
Technology Transfer Industrial Partners

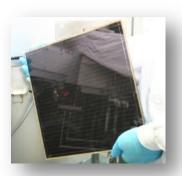
Discovery & Feasibility

Development & Validation

Integration into partner's system







#### **Topics**

- Next Generation Solar Cells → CIGS, Si HJT, TF silicon & tandem concepts (e.g. Si/CIGS + perovskites)
- Water splitting → Solar Fuels
- Advanced Analytics
- → surface diagnostics, microscopy, in-situ XRD/XRF, XPS, XAS, XES (@BESSY)
- → materials, films & devices
- → field analyses of modules

Iver Lauermann

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## Solar Energy Research at HZB



#### **Fundamental Research**









- novel device concepts
- improved conversion efficiencies
- cost effective solutions
- environmental sustainability & recycling

#### **Technology Transfer**





e.g. industrial inline sputter system (Leybold Optics)

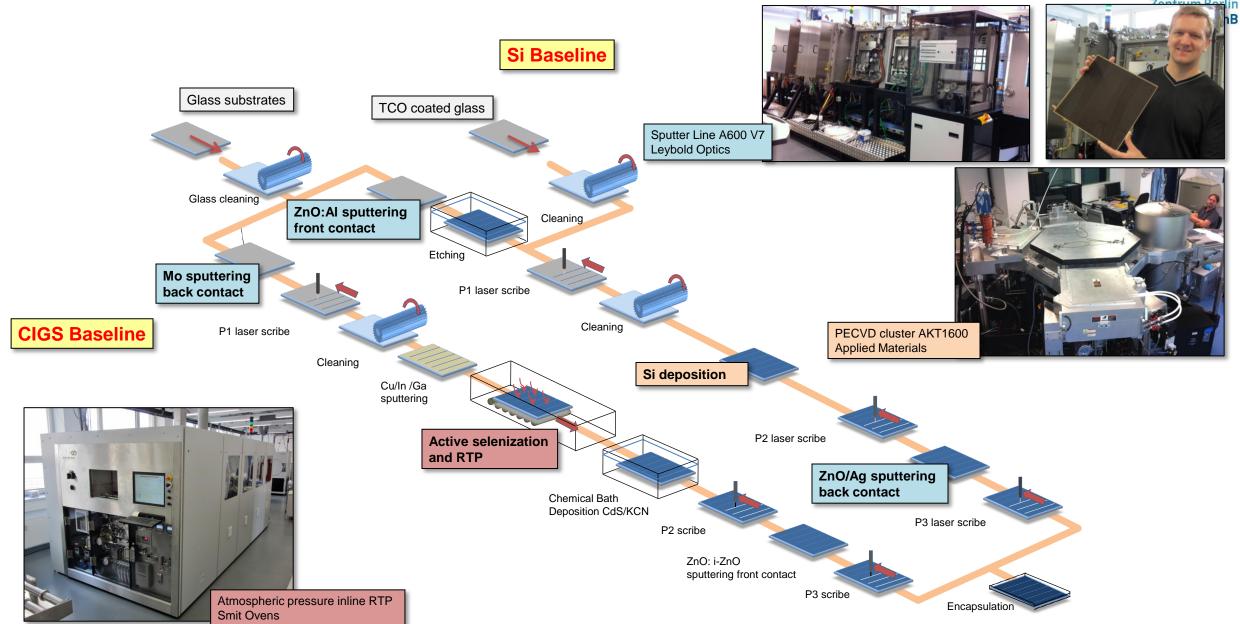


e.g. industrial 3 chamber PECVD deposition system (Applied Materials)

- up-scaling
- industry-oriented technologies
- complete modules
- advanced process analytics
- throughput & reliability
- education

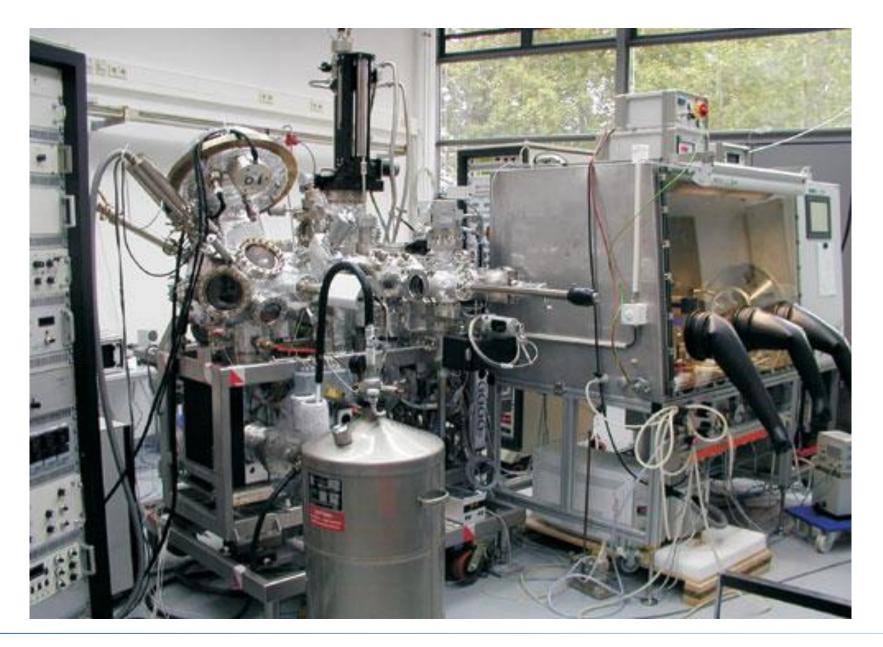
## Baseline concept for 30 x 30 cm<sup>2</sup> CIGS & silicon modules





# Surface analysis





## BIPV & system integration @PVcomB



#### THE PVCOMB OUTDOOR TEST FIELD

- Installation of flexible outdoor test field for solar modules (lab scale and industrial)
- Outdoor analyses of solar modules from in-house development and partners
- Complementary in- and outdoor characterization (IV, EL, thermography, low-light conditions, BIPV...)
- Public projects and bilateral partnerships.



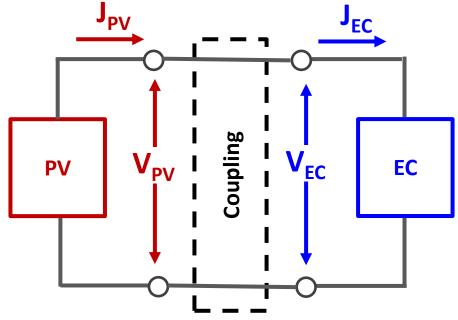
## PV-to-Fuels technology: Monolithically integrated PV-EC device



- Integrated PV-electrolyser cell device
- Direct transformation of sunlight into chemical fuel
- Storage solution for night time consumption
- Distributed generation
- Example heat and electricity production for households

- Prototype development (TRL 3...7)
- Long-term stabile and low-cost devices
- Up scaling (m<sup>2</sup> size)

#### **Monolithically integrated PV-EC device**





## Data handling at PVcomB - data types

**ELAB & PDVisA** 



- Raw data from commercial spectrometers in various (specific) formats
- Raw data from home-built experiments (e.g. X-ray absorption spectroscopy)
- Experimental plans for device fabrication
- Device characterization data (j/V-measurements, EQE, V<sub>oc</sub>/T...)
- Log files from deposition machines and in-situ analytics
- Data from outdoor test field (device performance, insolation, temperature wind speed...)

#### Outdoor Test Field – acquired data



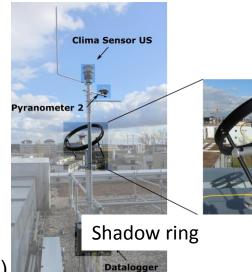
#### IN CLOSE TEMPORAL TRACKING (SECONDS TO MINUTES)

- data of solar modules with a total of 32 sample holders (and being extended)
  - IV-scans
  - mpp-tracking data
- additional data
  - monitor cells in plane of modules
  - solar module rear side temperature
  - meteo data (global and diffuse irradiance, precipitation, wind speed, air temperature)
  - spectrally resolved irradiance

#### DATA IS STORED IN A DATABASE AND EVALUATED

# NOTE THAT ADDITIONAL NON-AUTOMATED ADDITIONAL MEASUREMENTS ARE POSSIBLE

- regularly we take photographs to support in the analysis
   (data filtering e.g. for snow, occurrences like glass breakage)
- outdoor EL
- outdoor thermograph







#### Outdoor Test Field – data analysis

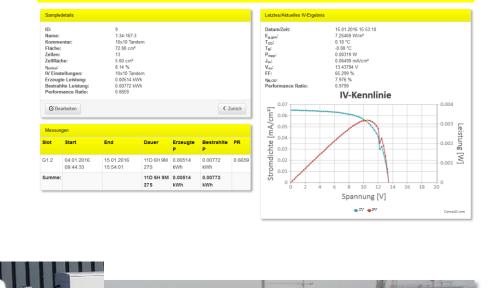


#### WE CHECK REGULARLY ONLINE WHETHER THE SYSTEM IS RUNNING.

DATA IS FILTERED FOR ARTIFACTS, OUTLIERS, ETC. THIS IS DONE PARTLY AUTOMATED BUT CHECKED STEP BY STEP.

#### DATA IS THEN ANALYSED FOR

- temperature coefficients
- low light efficiency
- fingerprints of degradation
- etc





#### Outdoor Test Filed – data analysis



#### I WOULD BE INTERESTED IN

support handling down- and uploads

and

- alternatives to the MySQL data bank with the following requests:
  - easy online access

including the option to show results of the analysis (applying the previous filters used) online with current data

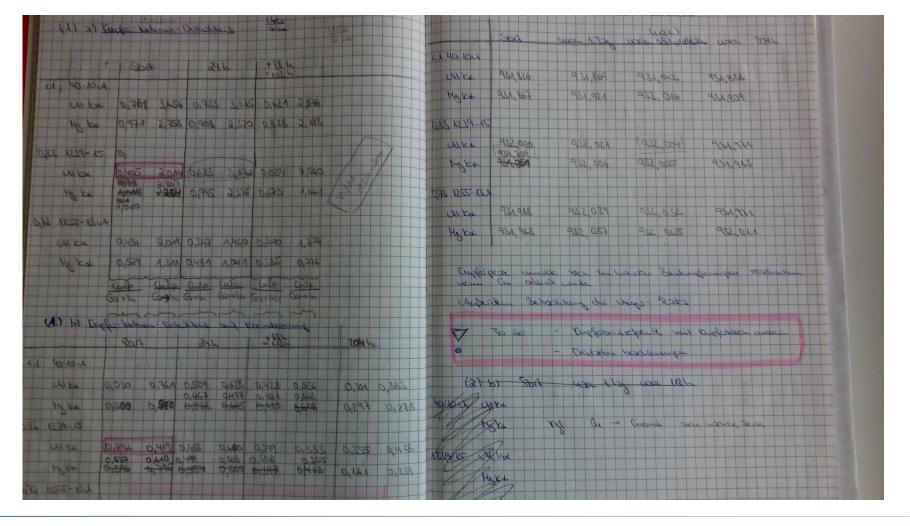
 straight-forward embedding of existing and new analysis tools (currently in MatLab but students ask for other languages)

Would InfluxDB be a good alternative?

## Meta data handling



- Traditional, hand-written lab books for experiment descriptions, meta data, extra bits of information that don't fit into templates
- Indispensable in experimental sciences



## CISSY lab book for X-ray based spectroscopy



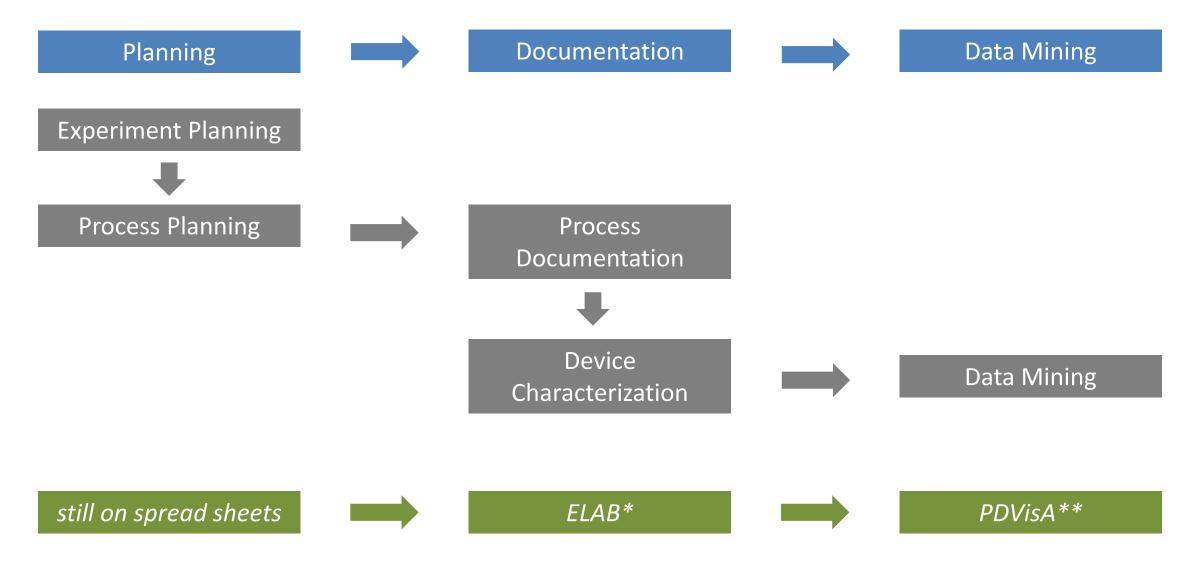
#### Link to raw data

# Link to sample history

																Zer
Spile Datum: Uhrzeit: Operator(s): 1.10.02 16:20 humo Christ.	Allgemeines: PES/	XES, Probensatz		XES	Zeit (s)	Energie (eV) Gitter Ordn.	Spalt (µm)	lllumin. (mm)	Slices			Bear	mline	:		Séite
Bemerkungen: (Probenhalter, Montage der Proben etc.)	Probenbezeichnung:	Dateiname:	I	PES	Peak	Bereich	ΔE	Epess	n	Mono (eV)	Harm	Spalt	Gap (mm)	I <sub>Ring</sub> (mA)	I <sub>Mirror</sub> x10 <sup>8</sup> A	CPS
1 Ho-Seik CIGSSe/Cd20. DH Fortsetzung	1-8 A (b)	PE\$ 020kt 02.013		P	Se 31	240-400 to	O.L	20	2	400	1	0,02	31.928	138	53 n A	
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## Data Management via ELAB\* & PDVisA\*\*





<sup>\*</sup>ELAB: Marion Schröder and Volker Denzer

<sup>\*\*</sup>Onno Gabriel and Tim Henckel

## **Experiment Planning**



**Experiment ID** 

VD	400				Dro Drosoo			Variables v /Funariment		Information									Analytic	
VP'	132	20			Pre-Process			Variables x (Experiment)		Informatio	on								Analytic	S
					1		2	1		1	2	3	4	5	6	7	8	9	1	2
lfd. ı	no.	substrate ID	Par	t ID	glass	size	back contact	PVD-E Process	Pos	Se_T_res	Se_T_crack	Se_vent	Cu_T_HL	Cu_T_EC	In_T_HL	In_T_EC	Ga_T_HL	Ga_T_EC	Dektak	XRD
	_									°C	°C	%	°C	°C	°C	°C	°C	°C		
1	1	4-4207-1	0		SGG Planiclear				1										•	
2	1	4-4207-2	0		SGG Planiclear			VP1320_E1 (holder B)	2				pre	pre	pre	pre	pre	pre		
3	-	4-4207-3	0		SGG Planiclear			LLS & ILR on	3	345	360	80	process	process	process	process	process	process	•	
4	-	4-4207-4	0		SGG Planiclear			Se evaporation (3 ILR Wellen)	4				p. 00000	p	p. 00000	p	p	p		
5	4	4-4208-1	0		SGG Planiclear				5											
6	-	4-4207-5	0		SGG Planiclear				1										•	
7	-	4-4207-6	0		SGG Planiclear			VP1320_E2 (holder B)	2				pre	pre	pre	pre	pre	pre		
8	-	4-4207-7	0		SGG Planiclear			LLS & ILR on	3	345	360	65	process	process	process	process	process	process	•	
9	-	4-4207-8	0		SGG Planiclear			Se evaporation (3 ILR Wellen)	4				process	p. 00000	p. 00000	p. 00000	p. 00000	p. 00000		
10	4	4-42 <u>@</u> -2	0		SGG Planiclear				5											
11	-	4-42(0).9	0		SGG Planiclear				1										•	
12	1	_	0		SGG Planiclear			VP1320_E3 (holder B)	2				pre	pre	pre	pre	pre	pre		
13	-	4-42(11	0		SGG Planiclear			LLS & ILR on	3	345	360	38	process	process	process	process	process	process	•	
14	-	4-4207-12	0		SGG Planiclear			Se evaporation (3 ILR Wellen)	4				process	process	process	process	process	process		
15	_	4-4208-3	0		SGG Planiclear				5											
16	1	4-4207-13	0		SGG Planiclear				1										•	
17	-	4-42 <del>07-</del> 14	0		SGG Planiclear			VP1320_E4 (holder B)	2				pro	pro			pro	pro		•
18	-	4-42(1)-15	0		SGG Planiclear	50x50	PVD_Mo_01	LLS & ILR on	3	345	360	65	pre	pre process	1070	920	pre	pre	•	
19	-	4-420 <del>7-</del> 16	0		SGG Planiclear	50x50	PVD_Mo_01	In-Se coevaporation (3 ILR Wellen)	4				process	process			process	process		
20		4-4208-4	0		SGG Planiclear	20x20	PVD_Mo_01		5											
21		4-4207-17	0		SGG Planiclear	50x50	PVD_Mo_01		1										•	
22		4-4207-18	0		SGG Planiclear	50x50	PVD_Mo_01	VP1320_E5 (holder B)	2				pro	pro			pro	pro		•
23	-	4-4207-19	0		SGG Planiclear	50x50	PVD_Mo_01	LLS & ILR on	3	345	360	38	pre	pre	1070	920	pre	pre	•	
24	-	4-4207-20	0		SGG Planiclear	50x50	PVD_Mo_01	In-Se coevaporation (3 ILR Wellen)	4				process	process			process	process		
25		4-4208-5	0		SGG Planiclear	20x20	PVD_Mo_01		5											
26		4-4207-21	0		SGG Planiclear	50x50	PVD_Mo_01		1										•	
27		4-4207-22	0		SGG Planiclear	50x50	PVD_Mo_01	VP1320_E6 (holder B)	2											•
28		4-4207-23	0		SGG Planiclear	50x50	PVD_Mo_01	LLS & ILR on	3	345	360	65	1230	1100	pre	pre	pre	pre	•	
29		4-4207-24	0		SGG Planiclear	50x50	PVD_Mo_01	Cu-Se coevaporation (3 ILR Wellen)	4						process	process	process	process		
30		4-4208-6	0		SGG Planiclear	20x20	PVD_Mo_01		5											

## **Process Planning**



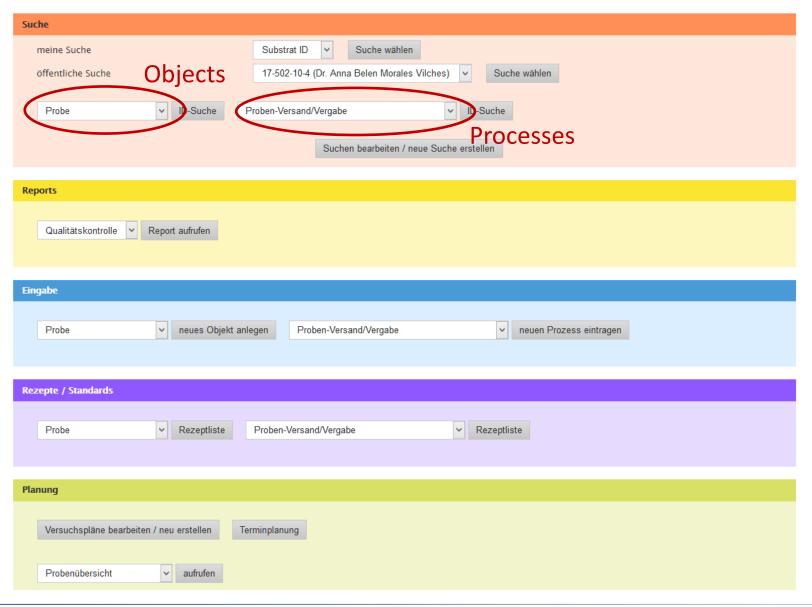
#### Samples from the various experiments are assigned to various deposition tools and processing times

PVD Pro	cessplan <i>Operator</i>		CW Recipe	22			2019	VP		from	27.05.2019	to	02.06.201	9	_	
Setup VP	IDE-IP	ID part		Size	Cleaning	Barrien/ Backcontact	Position	PVD-Absorber	Additional Comments (Allocation, Sending, Quality I)	WCT / Buffer	тсо	Grid	R/AR-Coating/R	N	EQE	0
Bruce								Maintenance								
Emily	TM		Cu-Se Evapor	ration (Rate	measureme	nti		VP1320_E7 (sample holder B)								
1320	4-4207-25	0	Planiclear	50x50	stnd	PVD_Mo_01	Pos. 1	PVD-E0008	-> Analytik							т
1320	4-4207-26	0	Planiclear	50×50	stnd	PVD_Mo_01	Pos. 2	3 ILR Wellen Cu-Se (490°C)	-> Analytik							$\top$
1320	4-4207-27	0	Planiclear	50x50	stnd	PVD_Mo_01	Pos. 3	Se: 345 C/360 C/65%	-> Analytik							
1320	4-4207-28	0	Planiclear	50×50	stnd	PVD_Mo_01	Pos. 4	In: pre-process Cu: 1450 C/1200 C								7
1320	4-4208-7	0	Planiclear	20x20	stnd	PVD_Mo_01	Pos. 5	Ga: pre-process								
Bruce	1 1200		110111111		2110	110210201	1 331 3	Maintenance								di.
Emily																
Bruce								Bake out								
Emily	ТМ		Ga-Se Evapor	ration (Bate	massurame	enti		VP1320_E8 (sample holder B)								
1320	4-4207-29	0	Planiclear	50x50	stnd	PVD_Mo_01	Pos. 1	PVD-E NKK	-> Analytik							4
1320	4-4207-30	0	Planiclear	50x50	stnd	PVD_Mo_01	Pos. 2	3 ILR Wellen Ga-Se (300°C)	-> Analytik							
1320	4-4207-31	0	Planiclear	50x50	stnd	PVD_Mo_01	Pos. 2	Se: 345°C/360°C/65%	-> Analytik							+
1320	4-4207-31	0	Planiclear	50x50	stnd	PVD_Mo_01	Pos. 4	In: pre-process	-/ Analytik							
1320	4-4208-8	0	Planiclear	20x20		PVD_Mo_01	Pos. 4 Pos. 5	Cu: pre-process Ga: 1165 C/1030 C								
Bruce	4-4208-8	- 0	Maniclear	20x20	stnd	PVU_Mo_UI	Pos. 5	Bake out								4
Emily								Bake out								
Emily																
Donne	JL		alanded CIC	C-				VP1296_PVD_B_Standard-Process_2019 (	TD TV CAV)							
Bruce	4-4209-16		standard CIG	50x50	4.4	PVD_Mo_01	D 1	VP1296_PVD_B_Standard+Process_2019 (	-> PL (vor u. nach CdS)/GDDES/XF	CdS_CBD_PVD_01						4
1296		0	Planiclear		stnd		Pos. 1				ZAO_Zelle_PVD_01	DU D 01				
1296	4-4209-17	0	Planiolear	50x50	stnd	PVD_Mo_01	Pos. 2		-> PL (vor u. nach CdS + nach IV)	CdS_CBD_PVD_01		PVcomB_01		stand		+
1296	4-4209-18	0	Planiclear	50×50	stnd	PVD_Mo_01	Pos. 3	PVD-B 1841		CdS_CBD_PVD_01	ZAO_Zelle_PVD_01	PVcomB_01		stand		
1296	4-4209-19	0	Planiclear	50x50	stnd	PVD_Mo_01	Pos. 4	Ko_B_03-3	-> Bianka	CdS_CBD_PVD_01	ZAO_Zelle_PVD_01	Photolithographie	MgF2	einzel		4
1296	4-4209-20	0	Planiclear	50x50	stnd	PVD_Mo_01	Pos. 5			CdS_CBD_PVD_01	ZAO_Zelle_PVD_01	PVcomB_01		stand		+
1296	4-4209-21	0	Planiclear	50×50	stnd	PVD_Mo_01	Pos. 6		-> SEM/XRF							
1296	4-4209-22	0	Planiolear	50x50	stnd	PVD_Mo_01	Pos. 7	VD1220 F0 (I- I-I-I D)								4
Emily	ТМ		Ga-Se Evapor					VP1320_E9 (sample holder B)								4
1320	4-4207-33	0	Planiclear	50x50	stnd	PVD_Mo_01	Pos. 1	PVD-E XXX 3 ILR Wellen Ga-Se (300°C)	-> Analytik							
1320	4-4207-34	0	Planiclear	50×50	stnd	PVD_Mo_01	Pos. 2	Se: 345°C/360°C/65%	-> Analytik							
1320	4-4207-35	0	Planiclear	50x50	stnd	PVD_Mo_01	Pos. 3	In: pre-process	-> Analytik							
1320	4-4207-36	0	Planiolear	50x50	stnd	PVD_Mo_01	Pos. 4	Cu: pre-process								
1320	4-4208-9	0	Planiclear	20×20	stnd	PVD_Mo_01	Pos. 5	Ga: 1050°C/850°C								_
Bruce	ТВ		RbF PDT			RTP_R6F-PDT	_II_With S	(PR,RK,EW,GF)								4
1311	2-166-11	2	Planiolear	50x50	stnd	RTP_Mo_01	Pos. 1	PVD-B 1842 RbF-PDT @ 280°C TRbF: 550/650°C VSCS: 0.5 mm für 10 min + 5 min anneal ohne Se	s. RTP							
Bruca	TB		RbF PDT			BTP BKE-PDT	II With S	(PR.BK.EW.GF)								
								PVD-B 1843								

## Electronic Lab Book (ELAB) – I



#### PVcomB - Dr. Christian Kaufmann



#### **ELAB**

Database in which objects are associated with processes.

Both are fully customizable, i.e. descriptive parameters can be defined as needed.

So far "planning" is not fully integrated, but integration is forseen.

## Electronic Lab Book (ELAB) – II



	Projekt-ID - Batch-ID - Substrat-ID -	Toil ID	A 4197	10 0 🗔						
	-		_							
	erstellt: 14.01.2019 (Dr. Tobias Bertram	) letzte /	Anderung: 05.02	.2019 (Tim Münch	enberg)					
	Allgemeine Angaben									
	Angelegt von Dr. Tobias Bertra	n a	ingelegt am [DD	MM.JJJJ] 11.12.2	018					
	Kurzbeschreibung SGG Planiclear 50	x50x2 A	Alternativer Prob	enname						
	Kommentar					Samp	le T	vne		
	Status					Janne	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	ypc		
	Entsorgt durch Entsorgungsdatur	ı [DD.MM.	נענגו							
	Lagerort Schadenmeldung									
	Kommentar									
	Eigenschaften									
	Länge (mm) [mm] 50 Breite	mm) [mm]	50							
	Höhe/Dicke (mm) [mm] 2									
	Daten bearbeiten									
		ırchsuchen.	Keine Datei au	ısgewählt.						
	Datei hinzufüge	<u> </u>								
	Prozesse									
			8 07.01.2019	L.00						
	Sputtern Leybold 2 Rückkontakt (PVco	mB) <u>129</u>	07.01.2019	1:20 F	abr	icatio	n			
/	7 Tage 20.77 Stunden	171	4 15.01.2019	11.05						
		171	15.01.2019	11:06						
	0 Tage 2.15 Stunden		_							
	Pufferschicht (PVcomB)	149	15.01.2019	13:15						
	0 Tage 10.75 Stunden			/						
\	Frontgrid-Dampfen (PVcomB)	796								
\	TCO-dyn. VISS 300 (PVcomB)	887	16.01.2019	00:00						
	1 Tage 11.00 Stunden									
	manualle Strukturierung	236	17.01.2019	11:00	_	. 1				
	0 Tage 2.23 Standen				(	Chara	cteri	zatio	n	
	SoSim-Coupon CIGS Dunkel (PVcomB)	594	17.01.2019	13:14						
	SoSim-Coupon CIGS (PVcomB)	<u>611</u>	7 17.01.2019	13:14		,				
	Planung				-					
	1296 Substratreir PVD_8_Standard- Process_2019 (T8,TK,CAK)		Sputtern Leybold 2 Barrier (PVcomB)	Sputtern Leybold 2 Rückkontakt (PVcomB)	PVD-8	Pufferschicht (PVcomB)	TCO-dyn. VISS 300 (PVcomB)	Frontgrid- Dampfen (PVcomB)	SoSim- Coupon CIGS (PVcomB)	SoSim- Coupon CIGS Dunkel (PVcomB)

After objects are created manually, most data is uplaced automatically via upload tools from the deposition or characterization set-ups.

ELAB also supports grouping of samples into experiments.

# Electronic Lab Book (ELAB) – III



Nr. 1296 Name PVD\_B\_Standard-Process\_2019 (TB,TK,CAK)

PVD / Inlineselenisierung	Prozessrezept	Bemerkung	Prozesstyp	T2- Substrat [°C]	Ga/(Ga+ln)	Cu/(Ga+in)	Schichtdicke [µm]	Substrate	Pufferschicht / ALD TFS 500	TCO-dyn	Voc [mV] Best	Voc [mV] Median	Jsc [mA/cm²] Best	Jsc [mA/cm²] Median	FF [%] Best	FF [X] Median	Wirkungsgrad [X] Best	Wirkungsgrad [X] Median
PVO-8 1714	Ko-B 3.2	KW03		529.9				4-4187-10-0	1495 PVD 1:25	887 ca. 40nm i-ZnO/150nm ZAO (PVD- Standard 2015)	643.3	642.5	36.0	35.3	72.0	72.6	16.7	16.5
								4-4187-11-0	1495 PVD 1:25	887 ca. 40nm i-ZnO/150nm ZAO (PVD- Standard 2015)	650.2	650.6	35.5	35.4	74.1	73.8	17.1	17.0
	Fa	isy, cor	nfort	ahla	displ	av of		4-4187-12-0	1495 PVD 1:25	s87 ca. 40nm i-ZnO/150nm ZAO (PVD- Standard 2015)								
		•			•	•		4-4187-13-0										
	de	evice re	esults	for	expe	rimer	nt	4-4187-14-0										
	ar	nalysis.						4-4187-14-1		892 ca. 40nm i-ZnO/150nm ZAO (PVD- Standard 2015)	555.4	555.4	38.5	35.7	63.9	66.0	13.7	13.3
								4-4187-14-2		892 ca. 40nm i-ZnO/150nm ZAO (PVD- Standard 2015)	561.0	556.0	35.4	35.3	66.8	65.6	13.3	12.7
								4-4187-8-0	1495 PVD 1:25									
								4-4187-9-0	1495 PVD 1:25	887 ca. 40nm i-ZnO/150nm ZAO (PVD- Standard 2015)	643.1	643.1	34.6	34.8	74.2	72.9	16.5	16.4
PVD-8 1720	Ko-B 3.2	Die ersten 226s		530				4-4187-22-0	1499 PVD 1:25									
		ohne Selen, Kupferphase sehr lang (3,3 Wellen) KW04						4-4187-23-0	1499 PVD 1:25	892 ca. 40nm i-ZnO/150nm ZAO (PVD- Standard 2015)	629.2	625.2	29.4	29.1	28.9	27.8	5.3	5.1
								4-4187-24-0	1499 PVD 1:25	892 ca. 40nm i-ZnO/150nm ZAO (PVD- Standard 2015)	606.7	605.6	24.9	23.8	24.9	24.7	3.8	3.5

## Electronic Lab Book (ELAB) – IV



Projektgruppe	Beschreibung	Mitglieder
ALD Prozess №	Kompletter ALD Prozess sichtbar (ALD TSF 500 Private)	Dorbandt, Iris
CIGSSe ♥	Komplette CIGSSe Gruppe	Bertram, Tobias Bunn, Bianka Calnan, Sonya Dorbandt, Iris Erfurt, Darja Farias Basulto, Guillermo Ghaderi, Sakineh Hartig, Manuel Jost, Marko Kadiatou, Coulibaly Kaufmann, Christian Kirsch, Michael Klenk, Reiner Knoop, Silvio Kodalle, Tim Körner, Stefan Lauche, Jakob Lauermann, Iver Mack, Karolina Maticiuc, Natalia Mayer-Stillrich, Katja Münchenberg, Tim Naddour, Anas Reyes Figueroa, Pablo Itzam Riedel, Maximilian Salami, Zanyar Setzchen, Max Steinkopf, Lars Stutzke, Stefanie Ulbrich, Carolin Waack, Erik Wang, Yajie Wenisch, Robert Yetkin, Hasan Arif
Masdar PV ♥	Projekt	Calnan, Sonya Stannowski, Bernd
PV to Fuels Technology %	PV to Fuels Technology	Aschbrenner, Stefan Bao, Fuxi Calnan, Sonya Kemppainen, Erno
SunPlugged %	Bilaterale Kooperation PVcomB<->Sunplugged	Bertram, Tobias Kaufmann, Christian Lauche, Jakob Münchenberg, Tim Weinberger, Nikolaus

Definition of project teams allows for exclusive visibility of sample and processing details in order to rule-out confidentiality issues.

#### PDVisA for Data Mining – I





Latest Measurements Experiments

Sample History Sample Mapper

Data Correlator Curve Plotter Account ChristianK Administration

#### Experiment "VP\_1188 nice try 2 (CAK,TB,TK)"



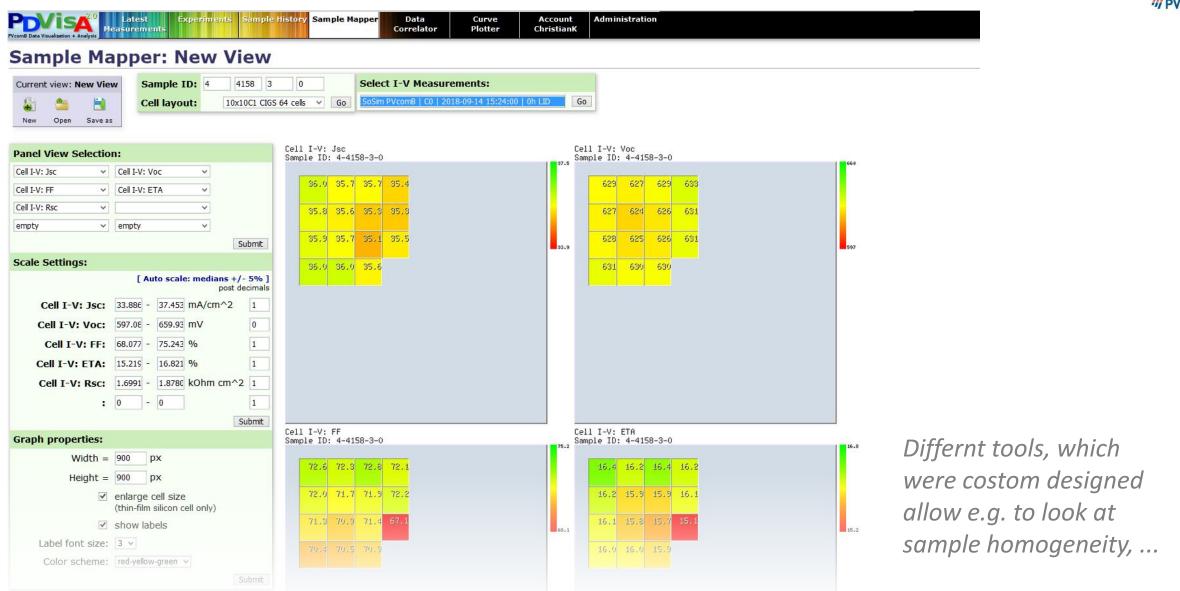
ELAB supplies PDVisA with data for data analysis, again supporting sample grouping in experiments.

#### **Connected Samples**

Project	Batch	Substrate	Part	Sample ID	Sample Description	Best I-V Result
4	4158	1	0	[4-4158-1-0]	Mo_02   B1611   CGI_fin=0.9   300/530   CdS+stdZAO   SchMa	Cell #11: ETA = 16.5 % / FF = 73.0 % / Voc = 628 mV / Jsc = 36.1 mA/cmÂ <sup>2</sup>
4	4158	2	0	[4-4158-2-0]	Mo_02   B1611   CGI_fin=0.9   300/530   CdS+ZnMgO+ZAO   SchMa	Cell #34: ETA = 15.3 % / FF = 70.3 % / Voc = 619 mV / Jsc = 35.3 mA/cmÂ <sup>2</sup>
4	4158	3	0	[4-4158-3-0]	Mo_02   B1611   CGI_fin=0.9   300/530   CdS+stdZAO   SchMa	Cell #11: ETA = 16.4 % / FF = 72.6 % / Voc = 629 mV / Jsc = 36.0 mA/cmÂ <sup>2</sup>
4	4158	4	0	[4-4158-4-0]	Mo_02   B1611   CGI_fin=0.9   300/530   Anneal+CdS+stdZAO   SchMa	Cell #32: ETA = 15.6 % / FF = 71.2 % / Voc = 635 mV / Jsc = 34.6 mA/cmÂ <sup>2</sup>
4	4158	5	0	[4-4158-5-0]	Mo_02   B1611   CGI_fin=0.9   300/530   Anneal+CdS+ZnMgO+ZAO   SchMa	Cell #34: ETA = 14.8 % / FF = 69.2 % / Voc = 614 mV / Jsc = 34.9 mA/cmÂ <sup>2</sup>
4	4158	6	0	[4-4158-6-0]	Mo_02   B1617   CGI_fin=0.9   400/530   CdS+stdZAO   SchMa	Cell #42: ETA = 15.3 % / FF = 69.7 % / Voc = 628 mV / Jsc = 35.0 mA/cmÂ <sup>2</sup>
4	4158	7	0	[4-4158-7-0]	Mo_02   B1617   CGI_fin=0.9   400/530   CdS+ZnMgO+ZAO   SchMa	Cell #31: ETA = 14.7 % / FF = 68.5 % / Voc = 615 mV / Jsc = 35.0 mA/cmÂ <sup>2</sup>
4	4158	8	0	[4-4158-8-0]	Mo_02   B1617   CGI_fin=0.9   400/530   CdS+stdZAO   PhotoLitho	_
4	4158	9	0	[4-4158-9-0]	Mo_02   B1617   CGI_fin=0.9   400/530   Anneal+CdS+stdZAO   SchMa	Cell #21: ETA = 15.2 % / FF = 70.2 % / Voc = 623 mV / Jsc = 34.8 mA/cmÂ <sup>2</sup>
4	4158	10	0	[4-4158-10-0]	Mo_02   B1617   CGI_fin=0.9   400/530   Anneal+CdS+ZnMgO+ZAO   SchMa	Cell #11: ETA = 14.6 % / FF = 69.2 % / Voc = 606 mV / Jsc = 34.8 mA/cmÂ <sup>2</sup>
4	4158	11	0	[4-4158-11-0]	Mo_02   B1618   CGI_fin=0.9   300/600   CdS+stdZAO   SchMa	Cell #21: ETA = 16.8 % / FF = 72.9 % / Voc = 686 mV / Jsc = 33.6 mA/cmÂ <sup>2</sup>
4	4158	12	0	[4-4158-12-0]	Mo_02   B1618   CGI_fin=0.9   300/600   CdS+ZnMgO+ZAO   SchMa	Cell #11: ETA = 16.2 % / FF = 73.2 % / Voc = 656 mV / Jsc = 33.7 mA/cmÂ <sup>2</sup>
4	4158	13	0	[4-4158-13-0]	Mo_02   B1618   CGI_fin=0.9   300/600   CdS+stdZAO   SchMa	Cell #31: ETA = 0.0 % / FF = 25.1 % / Voc = 21 mV / Jsc = 0.0 mA/cmÂ <sup>2</sup>
4	4158	14	0	[4-4158-14-0]	Mo_02   B1618   CGI_fin=0.9   300/600   Anneal+CdS+stdZAO   SchMa	Cell #12: ETA = 16.0 % / FF = 71.5 % / Voc = 670 mV / Jsc = 33.4 mA/cmÂ <sup>2</sup>
4	4158	15	0	[4-4158-15-0]	Mo_02   B1618   CGI_fin=0.9   300/600   Anneal+CdS+ZnMgO+ZAO   SchMa	Cell #41: ETA = 16.0 % / FF = 73.5 % / Voc = 649 mV / Jsc = 33.5 mA/cmÂ <sup>2</sup>
4	4158	16	0	[4-4158-16-0]	Mo_02   B1619   CGI_fin=0.9   400/600   CdS+stdZAO   SchMa	Cell #31: ETA = 16.8 % / FF = 71.8 % / Voc = 673 mV / Jsc = 34.9 mA/cmÂ <sup>2</sup>
4	4158	17		[4-4158-17-0]	Mo_02   B1619   CGI_fin=0.9   400/600   CdS+ZnMgO+ZAO   SchMa	Cell #11: ETA = 16.4 % / FF = 72.7 % / Voc = 661 mV / Jsc = 34.1 mA/cmÂ <sup>2</sup>

#### PDVisA for Data Mining – II





#### PDVisA for Data Mining – III





#### Conclusion



We strongly support data archiving and data publication, but believe that it only makes sense if the available data is comprehensively documented, i.e. an entire sample/process history is available.

# Thank you!