

Nano(n)-machining, surface analysis and characterization measurements of a copper photocathode at SPARC_LAB

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- Motivation
- Surface Analysis Techniques
 - Scanning Electron Microscopy with Energy Dispersive Spectroscopy (SEM-EDS)
 - Atomic Force Microscopy (AFM)
- Machining and Results
- Fourier transform of AFM images and surface roughness induced emittance
- Emittance measurements
- Conclusions



- High brightness (high current, low emittance) electron beam production by photoinjector at SPARC_LAB
- A R&D activity on photocathodes is under development at the SPARC_LAB test facility in order to fully know and characterize each stage of the photocathode "life"
- The <u>n</u>-machining is used to reduce roughness, that is one of contributions to the total beam emittance, and avoid surface contamination caused by other procedures, for example the polishing with diamond paste or the machining with oil



DIAGNOSTIC TOOLS: SEM and EDS



> We are able to determine the chemical composition of the test sample with the Energy Dispersive Spectroscopy (EDS).

The types of signals produced by a SEM include:

- secondary electrons (*SE*), emitted from very close to the sample surface (*morphology*);
- back scattered electrons (*BSE*): electrons beam that are reflected from the sample by elastic scattering (atomic number, *Z*).





> The photocathode surface has been machined by means of diamond milling and blown with nitrogen. The machining has been done without the use of any oil or cooling fluid (dry machining).

BEFORE MACHINING

Our cathode time life was about 6 years



AFTER MACHINING





BEFORE MACHINING



SEM HV: 10.00 kV SEM MAG: 2.72 kx Vac: HiVac

Det: SE 20 µm Date(m/d/y): 01/21/16

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AFTER MACHINING





The Machining

BEFORE MACHINING



AFTER MACHINING



SEM MAG: 4.07 kx Vac: HiVac

10 µm Date(m/d/y): 01/21/16

NEXT - LNF - INFN



Chemical composition before machining



El	AN 	Series	unn. C [wt.%]	norm. C [wt.%]	Atom. C [at.%]	Error (1	L Sigma) [wt.응]	K fact.	Z corr.	A corr.	F corr.
Cu	29	K-series	62.20	63.79	34.62		1.72	0.548	1.114	1.000	1.044
0	8	K-series	17.08	17.51	37.76		2.31	0.377	0.464	1.000	1.000
Si	14	K-series	15.46	15.86	19.47		0.69	0.131	1.203	1.000	1.004
С	6	K-series	2.77	2.84	8.15		0.76	0.077	0.369	1.000	1.000

Total: 97.51 100.00 100.00



Chemical composition before machining





Spectrum: Acquisition 861-Generale.spx

El	AN	Series	unn. C [wt.%]	norm. C [wt.%]	Atom. C [at.%]	Error	(1	Sigma) [wt.%]	K	fact.	Ζ	corr.	A	corr.	F	corr.
Cu C	29 6	K-series K-series	88.20 3.22	96.47 3.53	83.80 16.20			2.42 0.86		0.862 0.091		1.078 0.387		1.000 1.000		1.039 1.000
		 Total:	91.43	100.00	100.00											



Chemical composition after machining





Spectrum: Acquisition 877

El AN	Series	Net	unn. C	norm. C	Atom. C	Error (1	. Sigma)
			[wt.%]	[wt.%]	[at.%]		[wt.%]
Cu 29	L-series	289089	98.81	98.81	95.69		10.64
C 6	K-series	1280	0.47	0.47	2.39		0.12
Ni 28	L-series	1453	0.34	0.34	0.35		0.09
08	K-series	1150	0.22	0.22	0.86		0.07
N 7	K-series	466	0.16	0.16	0.71		0.07

Total: 100.00 100.00 100.00



Chemical composition after machining





DIAGNOSTIC TOOLS: AFM





The surface roughness is represented by

$$R_{a} = (1/L) \int_{0}^{L} |Z(x)| dx$$
$$RMS(R_{q}) = \left[(1/L) \int_{0}^{L} Z(x)^{2} dx \right]^{1/2}$$

L, evaluation length Z(x), the profile height function



Surface roughness induced emittance

• Surface roughness on cathode introduces a transverse electric field that increases the transverse momentum, causing emittance growth.



- z=a cos ((2π/λ)x), surface
 morphology function
- a, amplitude of the uneven surface
- **λ**, period of fluctuation

$$\varepsilon_{ns} = \sigma_x \sqrt{\frac{e\pi^2 a^2 E_{rf} \sin \vartheta_{rf}}{2m_0 c^2 \lambda}}$$

Z. Zhang and C. Tang, *Analytical study on emittance growth caused by roughness of a metallic photocathode*, PRST-AB 18, 053401 (2015)

D. Xiang et al., *First principle measurements of thermal emittance for copper and magnesium*, Proc. of PAC07, Albuquerque, New Mexico, USA



AFM analysis before n-machining





Y: 5,0 μm

Fourier transform of AFM image





AFM analysis after n-machining



Profile of image



Statistical parameters:							
Min_value: Max_value: Ra (Sa): Rms (Sq):	-6,16 nm 5,60 nm 1,18 nm 1,501nm						









SURFACE ROUGHNESS INDUCED EMITTANCE AND FOURIER TRANSFORM (*DFT*) OF AFM IMAGES

$$\epsilon_{total}^{2} = \sum_{n=0}^{N-1} \epsilon^{2}(a_{n}, k_{n}) = \sigma_{x}^{2} \frac{\pi^{2} e E_{rf} \sin \theta_{rf}}{2mc^{2}} \sum_{n=0}^{N-1} \frac{a_{n}^{2}}{\lambda_{n}}$$

$$E_{rf} = 97MV / m$$

$$\vartheta_{rf} = 30^{\circ}$$

$$\sigma_{x} = 0.3mm$$

$$\frac{Before \ n-machining}{\sum_{n=0}^{N-1} \frac{a_{n}^{2}}{\lambda_{n}}} = 3.13e - 11m$$

$$\sqrt{\epsilon_{total}^{2}} = 0.04 \ \mu m$$

$$\sqrt{\epsilon_{total}^{2}} = 0.004 \ \mu m$$

Private communication with David H. Dowell



Emittance measurements: experimental set up





Solenoid Scan Technique:

1. Measure of beam size squared on YAG Screen for different solenoid field is given by:

$$\left\langle x_{i}\right\rangle^{2} = R_{11}^{(i)^{2}} \left\langle x_{0}^{2}\right\rangle + 2R_{11}^{(i)}R_{12}^{(i)} \left\langle x_{0}x_{0}^{'}\right\rangle + R_{12}^{(i)^{2}} \left\langle x_{0}^{'2}\right\rangle$$

Where the coefficients R_{11} and R_{12} are the elements of beam line transfer matrix.

2. Total normalized emittance has been computed at the entrance of gun solenoid: $n \sqrt{(-2)(-2)^2}$

$$\varepsilon_{nx,rms} = \gamma \beta \sqrt{\langle x_0^2 \rangle \langle x_0^{'2} \rangle - \langle x_0 x_0^{'} \rangle^2}$$



At the entrance of gun solenoid: $\varepsilon_{nx} = 0.16 \pm 0.01 mmmrad$ $\beta x_in = 0.38 \pm 0.04 m$ $\alpha x_in = -6.8 \pm 0.8$



Scaling of emittance with spot size of laser

Parameters:

- Epeak= 84MV/m
- Working RF phase=30°
- Laser pulse length=5ps FWHM (Gaussian profile)
- E= 4.01±0.05MeV Energy at the gun exit
- Bunch charge≅ 6pC





Scaling of emittance with e- beam charge

Parameters:

- Epeak= 97MV/m
- Working RF phase=30°
- Laser pulse length =5ps
 FWHM (Gaussian profile)
- E= 4.53±0.05MeV -Energy at the gun exit
- σ_{x,yrms} (Laser spot)≅0.3mm (Flat top profile)





Emittance measurements before n-machining

Before n-machining

Parameters:

- Epeak= 84MV/m
- Working RF phase=30°
- Laser pulse length =5ps FWHM (Gaussian profile)
- E= 4.01±0.05MeV Energy at the gun exit
- Bunch charge≅ 6pC



At the entrance of gun solenoid: $\varepsilon_{nx} = 0.28 \pm 0.04 mmmrad$ $\beta x_{in} = 0.42 \pm 0.06m$ $\alpha x_{in} = -7.33 \pm 0.13$



Emittance measurements before and after n-machining

Parameters:

- Epeak= 84MV/m
- Working RF phase=30°
- Longitudinal length laser beam=5ps FWHM (Gaussian profile)
- Bunch charge≅ 6pC

Before n-machining			After n-machining				
E_acc (MV/m)	ε _x (mmmrad)	ε _y (mmmrad)	ε _x (mmmrad)	ε _y (mmmrad)			
84	0.24±0.04	0.28±0.04	0.105±0.012	0.114±0.010			



 For our applications the dry machining is a good procedure because we don't have residual of diamond paste or oil

• We obtain an excellent roughness (≤ 2nm) typical of monocrystalline copper cathode

• With the n-machining we improved of a factor **2** the total beam emittance

• Future work: intrinsic emittance computation and HomDyn / GPT simulations for the theoretical comparison and QE measurements



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Thank you for your attention