Copper Thiophosphate (Cu₃PS₄) as an Electrode Material for Lithium Solid-State Batteries with Lithium Thiophosphate (β -Li₃PS₄) Electrolyte

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Lithium thiophosphate (β -Li₃PS₄) is a promising solid electrolyte (SE) for solid-state batteries (SSBs). A major limitation is its very narrow electrochemical stability window which is caused by redox reactions involving sulfur and phosphorous. As these redox processes can be reversible, thiophosphates can be also studied as electrode materials. Herein, the use of Cu₃PS₄ as an active electrode material for Li SSBs with β -Li₃PS₄ as the SE is explored. Both compounds exhibit similarities in crystal structure and composition which may benefit their compatibility. An In/InLi alloy is used as the counter electrode. The influence of electrode composition and temperature (room temperature and 60 °C) on the cell behavior is investigated. For an electrode composition of Cu₃PS₄: β -Li₃PS₄: C65 = 40: 50: 10 wt%, the initial discharge capacity at 60 °C is 776 mAh g^{-1} which fades over 60 cycles to 508 mAh g^{-1} when cycled between 0.8 and 2.8 V (vs. Li^+/Li) at 50 mA g^{-1} (254.8 μ A cm⁻²). Analysis by X-ray diffraction and X-ray photoelectron spectroscopy shows that Cu₃PS₄ irreversibly decomposes during lithiation. During cycling, the redox activity is found to be due to Cu₂S and S₈ redox.

1. Introduction

Solid-state batteries (SSBs) are attracting attention for their expected increased energy density and improved safety.^[1] Compared to conventional lithium-ion batteries that are based on solid electrodes with liquid electrolyte, SSBs consist only of

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solids, a fact that is often emphasized by calling them all-solid-state batteries. Due to their solid nature, the performance of SSBs greatly depends on how fast the ions can travel within the solid electrolytes (SEs), how well the active materials (AMs) and SEs remain in contact during cycling, and whether the solid/solid interfaces between AMs and SEs are chemically stable.^[2] Sulfide SEs (SSEs) such as β -Li₃PS₄ are characterized as having high ionic conductivity and moderate mechanical strength, and are therefore widely used, especially when SSBs are prepared through simple cold pressing approaches and tested at room temperature.[3]

A limitation of SSEs is their narrow electrochemical stability window (ESW). β -Li₃PS₄, for example, has been calculated to only be stable between 1.71 and 2.31 V (vs. Li⁺/Li), so the SE easily reacts with the electrode materials.^[2e] Kinetic

effects may increase the ESW, but the driving force for side reactions becomes greater the more the stability window is exceeded. High voltage cathode AMs (CAMs) with redox potentials > 4 V appear to be especially problematic.^[2a] Stabilization of the electrode/SE interface by interphase formation or by coatings and dopants are prominent strategies to overcome this problem.^[4]

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Another mitigation strategy is to work with low-voltage CAMs that operate close to or within the ESW of the SEs. This leads to an undesired loss in cell voltage, but partial compensation can be achieved by using electrodes with specific capacities that significantly exceed those of conventional CAMs. This can be obtained through conversion reactions that typically provide capacity values in the range of several hundred $mAh g^{-1}$.^[5] While there are also challenges related to this approach, exploring the properties of conversion electrodes for SSBs is important. Conversion reactions can be classified into reactions with direct phase transformations or those that undergo decomposition reactions. Examples of the former include Li-S,^[6] or Li alloys such as Li-Si,^[7] Li-In,^[8] or Li-Sn,^[9] while the latter typically occur when Li (or Na) reacts with compounds such as MaXb (where M = Fe, Co, Ni, Cu, etc., and X = S, O, P, F, etc.). For example, various phosphides and sulfides such as NiP_2 ,^[10] Sn_4P_3 ,^[11] FeS_2 ,^[12] Co_9S_8 ,^[13] MoS_2 ,^[14] and $CuS^{[15]}$ have been studied as electrode materials for SSBs that are known to undergo decomposition reactions. More complex, e.g., ternary, compounds can of course undergo conversion reactions as well.

Considering their compositional and structural similarities, ternary compounds $(M_x P_y S_z)$, where M = Fe,^[16] Ni, Co, Ag, Cu,^[17] etc.) may form better interfaces with β –Li₃PS₄ than binary $M_a X_b$ compounds. However, their electrochemical properties have still been rarely studied in SSBs. Among the ternary compounds, FePS₃ has been investigated in SSBs. Fujiji et al. cycled this compound in a narrow stoichiometric window (< 200 mAh g⁻¹) where only intercalation rather than conversion is believed to take place (formation of Li_xFePS₃).^[16,18] Our group also investigated the use of Cu₃PS₄ as an electrode material in Na-ion and Li-ion cells with liquid electrolytes.^[17] While stable cycling was observed in Na-ion cells (> 1,000 cycles at about 450 mAh g⁻¹), stronger fading occurred in Li-ion cells. The capacity degradation mechanism is still not clear, but strong capacity fade is frequently observed in cells utilizing sulfur and metal sulfides as electrode materials.^[19] The dissolution of polysulfide intermediates in liquid electrolytes and therefore loss of AM is considered the primary reason.^[19b,20] In SSBs, such dissolution processes can be completely eliminated.

Herein, we utilize Cu_3PS_4 as the AM with β -Li₃PS₄ SE in SSBs. Cu_3PS_4 was synthesized by ball milling and systematic studies on the electrochemical behavior were obtained by varying the cathode composition (Cu_3PS_4 : β -Li₃PS₄: C65 = 40: 50: 10 wt% or 60: 30: 10 wt%, labeled throughout as 451 and 631, respectively) and the temperature (room temperature [RT] and 60 °C). We found that both the working temperature and the cathode composition play an important role in the battery performance. We subsequently investigated the reaction mechanism of Cu_3PS_4 using X-ray diffraction (XRD), X-ray photoelectron spectroscopy (XPS), and Raman spectroscopy.

2. Results and Discussion

Cu₃PS₄ was synthesized by ball milling and characterized by XRD, scanning electron microscopy (SEM), and energydispersive X-ray spectroscopy (EDX), as shown in **Figure 1**. The XRD pattern shows that the synthesized Cu₃PS₄ has a crystal structure that is orthorhombic with a *Pmn21* space group, which matches that of the Cu₃PS₄ reference pattern (ICSD 98-041-2240). The relatively wide peaks indicate a small average crystallite size. SEM images of the sample show that the prepared Cu₃PS₄ particles have a large size distribution, with agglomerates up to 10 µm in diameter and with highly roughened surfaces. According to EDX analysis, Cu, P, and S are homogeneously distributed without isolated regions of enhanced stoichiometry.

In this experiment, the theoretical conversion reaction of the Cu_3PS_4 with Li is expected to be



Figure 1. Structural and morphological characterization of the synthesized Cu_3PS_4 . a) X-ray diffraction (XRD) pattern of Cu_3PS_4 prepared by ball milling alongside the Cu_3PS_4 reference pattern (ICSD 98-041-2240). b) SEM image of the Cu_3PS_4 powder. The scale bar is $10 \,\mu$ m. c) SEM image of the Cu_3PS_4 powder with Cu, P, and S elemental mapping by EDX. The scale bar is $2.5 \,\mu$ m.

$$Cu_3PS_4 + 11Li \leftrightarrow 3Cu + Li_3P + 4Li_2S$$
(1)

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Properties of Cu_3PS_4 have been calculated based on the aforementioned reaction and the results are presented in **Table 1**. The calculated theoretical energy density of the reaction and the capacity of Cu_3PS_4 were determined to be 1301.5 Wh kg⁻¹ (5392.1 Wh L⁻¹) and 843 mAh g⁻¹ (3492.5 mAh cm⁻³). Taking the volumes of Cu_3PS_4 and the products (Cu, Li₃P, and Li₂S) into account, Cu_3PS_4 can be expected to expand by 53.9% during the conversion reaction in accordance with Equation (2) (cell volume values from ICSD for Cu_3PS_4 , Cu, Li₃P, and Li₂S are 278.7, 48.8, 117.6, and 119.0 Å³, respectively).

$$\Delta V_{\rm AM} = \left[(V_{\rm product} - V_{\rm reactant}) \div V_{\rm reactant} \right] \times 100\% \tag{2}$$

Such a large volume expansion and the formation of compounds with very different structures (Cu, Li₃P, and Li₂S) can easily lead to crack formation in the cathode of the SSBs. Note that the relative change is smaller when including the volume of the SE and the conductive additive (+12.2% for 451 and +21.2% for 631) and even less when porosity is included. Nevertheless, maintaining good contact during cycling appears more challenging when compared to standard cathode materials such as NMC, which typically show volume changes below 10% on the materials basis and at the same time maintain their crystal structure. It is also worthwhile to note that while the cathode expands during discharge, the anode volume decreases. The different volume changes in the SSBs lead to a quite dynamic behavior which can be followed in situ by tomography as has been shown for the conversion reaction of Li with CuS.^[15c]

Beyond the cell reaction itself, some excess capacity can be obtained due to the limited ESW of β -Li₃PS₄. In particular, the carbon conductive additive can trigger these types of reactions.^[21] To estimate the capacity contributions arising from β -Li₃PS₄ and Super C65 conductive carbon black (C65), an SSB without Cu₃PS₄ was studied by taking β -Li₃PS₄ as the electrode material (β -Li₃PS₄: C65 = 3: 1 wt%), see Figure S1, Supporting Information. The initial discharge and charge capacities were 109 and 31 mAh g⁻¹, respectively, after which the cell approached a reversible capacity of 28 mAh g⁻¹. As the carbon additive does not contribute to the capacity, the assumed

Table 1. Properties of the ideal theoretical conversion reaction of $\mathsf{Cu}_3\mathsf{PS}_4$ with Li.

w_{th} (Cu ₃ PS ₄) by weight in Wh kg ⁻¹	1301.5 ^{a)}
W_{th} (Cu ₃ PS ₄) by volume in Wh L ⁻¹	5392.1
E _{th} (Cu ₃ PS ₄) in V	1.544
$q_{\rm th}$ (Cu ₃ PS ₄) by weight in mAh g ⁻¹	843
Q_{th} (Cu ₃ PS ₄) by volume in mAh cm $^{-3}$	3492.5
Number of transferred electrons	11
Volume change w.r.t. $Cu_3PS_4/\%$	+53.9
Volume expansion of Cu_3PS_4 electrode/%	+12.2 (40: 50: 10 wt%)/ + 21.2 (60: 30: 10 wt%) ^b

^{a)} $\Delta_f G_{Li25} = -432kJ/mol; \Delta_f G_{Li3P} = -312.366kJ/mol; \Delta_f G_{Cu3P54} \approx \Delta_f H_{Cu3P54} = -401.529kJ/mol.$ ^{b)}The volume change was calculated based on the Cu₃PS₄ without considering the influence of β -Li₃PS₄ and C65.

excess capacity of the SE amounts to 28 mAh g⁻¹[β -Li₃PS₄]. Considering the capacity that originates from the side reactions between C65 and β -Li₃PS₄ (Figure S1, Supporting Information), the mass/volume loading of C65 was held constant at a mass of 1 mg in the 10 mg cathode composites for both the 451 and 631 cases.

3. Electrochemical Properties

3.1. Cathode Composition

It is well known that the composition of the cathode composite has a strong influence on its electrochemical behavior. While maximizing the content of CAMs (Cu₃PS₄) is desirable, sufficient amounts of SE (β -Li₃PS₄) and conductive additive (C65) are necessary to provide sufficient electronic and ionic conducting pathways. For the general electrode composition Cu₃PS₄: β-Li₃PS₄: C65, two different compositions with contents of 40: 50: 10 wt% (451) and 60: 30: 10 wt% (631) were studied. Assuming full conversion, the theoretical areal capacities amount to 4.30 mAh cm^{-2} (451) and 6.49 mAh cm^{-2} (631). β -Li₃PS₄ also served as a separator electrolyte and an In/InLi two-phase mixture was used as the counter electrode. Note that the cell voltage refers to a Li counter electrode, i.e., all measured values were shifted by 0.62 V.^[8] The capacity and current were calculated using the weight of Cu₃PS₄ in the electrode. Details of the cathode compositions are displayed in Figure 2.

For activation of the electrodes, the SSBs were first cycled at low currents over 5 cycles while subsequently increasing the voltage window. This was done at 10 mA g⁻¹ between 1.0 and 2.8 V (2 cycles), between 0.9 and 2.8 V (2 cycles), and between 0.8 and 2.8 V (1 cycle).^[22] After this pre-cycling, the cycle life tests were performed at 50 mA g⁻¹ between 0.8 and 2.8 V. Unless otherwise specified, all electrochemical properties were measured at RT.

Charge/discharge curves of the first cycle (1.0-2.8 V at 10 mA g^{-1}) are depicted in **Figure 3**a and show the expected complex behavior. During discharging, the electrode with the higher SE content (451) shows a higher discharge capacity due to a more elongated lower voltage plateau. The 451 electrode also shows a higher charging capacity and more defined voltage plateaus compared to the 631 electrode. The difference between the electrodes can be more clearly seen from hysteresis and dQ/dV plots, see Figure S2, Supporting Information. Values for the specific capacities at the end of the first cycle reach 328 mAh g^{-1} for the 631 battery and 699 mAh $\rm g^{-1}$ for the 451 battery. A comparison of the voltage profiles shows that the lower capacity of the 631 electrode is due to a stronger polarization, i.e., the cutoff potentials are reached earlier. Both cells are rechargeable but the initial Coulomb efficiency (ICE) of 114% for the 451 cell indicates the presence of some side reactions. Changes in the voltage profiles after multiple cycles can be seen in Figure 3b where the voltage profiles of the 10th and 60th cycles are compared. Relative to the first cycle, the low-voltage plateau around 1.1 V versus Li⁺/Li has disappeared but an additional step slightly below 2.0 V appears. This step is clearly visible for the 451 cell (see also Figure S2, Supporting Information) and indicates a change in the reaction mechanism, which is discussed later. Values for the specific discharge capacities and Coulomb efficiencies

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Figure 2. For simplicity, Cu_3PS_4 (grey) and β -Li₃PS₄ (gold) are shown as round particles and the conductive additive C65 is neglected. The details of the a) 631 and b) 451 electrodes are shown in the inserted tables. The volume ratios are derived by taking the corresponding bulk densities of Cu_3PS_4 , β -Li₃PS₄, and C65 as 4.14 (HighScore), 1.85 (HighScore), and 1.60 (MSE Supplies) g cm⁻³, respectively.



Figure 3. Cycling performance of the 451 (blue) and 631 (black) solid-state batteries (SSBs) at room temperature (RT). a) The 1st charge–discharge voltage profiles of $In/InLi|\beta$ -Li₃PS₄[[Cu₃PS₄: β -Li₃PS₄: C65] batteries between 1.0 and 2.8 V. b) The charge–discharge voltage profiles for the 10th and 60th cycles at 50 mA g⁻¹ between 0.8 and 2.8 V. c) The specific discharge capacity (filled circles) and Coulomb efficiency (CE) (open circles) during cycling. The pre-cycling section is highlighted in the grey box.



(CEs) over 60 cycles are shown in Figure 3c. At the increased current density of 50 mA g⁻¹, capacity values of 140 mAh g⁻¹ and 290 mAh g⁻¹ are reached for the 631 and 451 cell, respectively. These values remain stable over 60 cycles, with CE values close to 100%, indicating a reversible electrode reaction.

Overall, the SSBs with Cu_3PS_4 as CAM could be successfully cycled and stable capacity values were obtained. Large polarization was observed and capacities were clearly below the theoretical value of 843 mAh g⁻¹. Nevertheless, stable values close to 300 at 50 mA g⁻¹ could be reached for the 451 cell between 0.8 and 2.8 V. This corresponds to an areal capacity of about 1.5 mAh cm⁻². Compared to this, the 631 cell showed inferior behavior. Further optimization of electrode parameters can lead to improved behavior, but this is outside the scope of this study. Due to the higher capacity, all further measurements were done using the 451 composition.

3.2. Effect of Temperature

An approach to mitigate the strong electrode polarization is to increase the cell temperature, as many processes such as ionic conduction or chemical reactions are governed by Arrhenius relationships. Figure 4 compares the voltage profile of the 451 cell at RT and at $60 \,^{\circ}$ C (high temperature, HT).

Figure 4a shows the initial voltage profiles at both temperatures. Similar discharge and charge capacities are observed although the upper voltage plateau around 2.1 V appears larger at 60 °C. The slightly lower capacity at HT seems to be rooted in the smaller lower voltage plateau around 1.1 V, leading to a slightly earlier end of discharge. In both cases, the ICE value exceeds 100% to a similar degree (114% at RT and 118% at HT). Corresponding hysteresis plots and derivative plots can be found in Figure S3, Supporting Information. The beneficial effect of higher temperature becomes more evident during the following cycles, as can be seen from Figure 4b.c. Figure 4b shows the voltage profiles for the 10th and 60th cycles for which much higher capacities are observed at HT. The discharge profiles show two steps but they are more defined and larger at HT. The voltage hysteresis also becomes smaller at HT, indicating that kinetic effects limited the electrode reaction. During cycling over 60 cycles, the capacity at HT is about 200 mAh g larger compared to RT, though a faster degradation seems to set in after about 35 cycles. After 60 cycles, the capacity at HT is close to 500 mAh g^{-1} which corresponds to 59% of the theoretical



Figure 4. Cycling performance of the 451 SSBs at RT (blue) and high temperature (HT) (red). a) The 1st charge–discharge voltage profiles of $\ln/\ln\ln|\beta-Li_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3PS_4|Cu_3P$

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capacity (or 2.55 mAh cm^{-2}). As this is a clear improvement compared to RT, the analytical studies in the next sections were performed on 451 samples that were cycled at 60 °C.

3.3. Reaction Mechanism

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The low capacity of the electrodes compared to the theoretical value along with clear changes in the voltage profile between the first and later cycles indicate that the reaction mechanism is different from what is expected from Equation (1). The multiple steps in the voltage profile also indicate that there are several redox active species. Conversion reactions are generally difficult to characterize due to amorphization and the appearance of intermediate phases. This becomes even more challenging in SSBs because their constituent layers (anode, electrolyte, cathode) cannot be easily dismantled and at the same time, the SE amounts to a large fraction of the cathode. Here, we used postmortem XRD, XPS, and Raman spectroscopy to elucidate the reaction mechanism of Cu_3PS_4 in SSBs.

3.3.1. XRD Analysis

Figure 5 shows XRD patterns of the electrodes at different states of charge. At open circuit voltage (OCV), see Figure 5b(I), the electrodes show crystal structures consistent with the expected combination of Cu₃PS₄ and β -Li₃PS₄. Upon discharging to 1.4 V (Figure 5b(II)), Cu₃PS₄ is still visible and there are the first indications of crystalline reaction products with a new signal beginning to arise at 26.8° (20). This most likely corresponds to the high intensity (111) peak from Li₂S in an anti-fluorite crystal structure with Fm3m space group. This feature





Figure 5. Postmortem XRD results of the 451 HT SSB. a) A voltage profile at 5 mA g^{-1} highlighting the specific states of charge marked as I–VI where ex situ XRD measurements were performed. I: OCV state, II: discharged to 1.4 V, III: discharged to 0.8 V, IV: charged to 1.9 V, V: charged to 2.5 V, and VI: charged to 2.8 V. b) The XRD patterns of the electrodes measured at the corresponding specific states of charge. The reference patterns for initial reactants (bottom) and products (top) were obtained from the ICSD: Cu₃PS₄ (98-041-2240), Li₂S (blue, 98-005-4396), Cu (green, 98-018-0109), Cu₂S (orange, 98-009-5398), and S (98-008-2372).

reflections previously associated with Li2S now correspond to a combination of residual Li2S with Cu2S. The reflections are expected to strongly overlap due to the similar crystal structure and ionic radii of Li⁺ and Cu⁺. This is further supported vide infra with XPS analysis. Consequently, the fractions of Cu₂S and Cu + Li₂S in the electrode behave in an opposite manner. This is observed to continue with greater charging to 2.5 V (Figure 5b(V)). However, after charging to 2.8 V (Figure 5b(VI)), the Cu is not observed to be fully consumed, as can be seen by the XRD signal at 43.0° (20). It is not feasible to quantify the amount of Cu₂S and Li₂S from XRD because their signals strongly overlap with each other. A new peak is also observed at 24.5° (20) after fully charging to 2.8 V, which can be ascribed to the appearance of sulfur (S_8) in the γ -phase (P12/c1). This statement is in line with the literature which has shown that metal sulfides and S₈ can form when Li₂S is well mixed with transition metals like Cu.^[24]

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Based on the XRD results, it appears that the Cu_3PS_4 reacts in a different way with lithium than with sodium. The pristine Cu_3PS_4 is converted to Cu and Li_2S after discharge. Furthermore, the reaction proceeds in an irreversible manner, as shown by the presence of not only residual Cu and Li_2S , but also Cu_2S and S_8 in the electrode after charging. We were unable to identify the state of phosphorus-containing products after OCV by XRD and there is also the possibility of other amorphous products being formed during cycling. Therefore, additional analytical tools including XPS and Raman spectroscopy were employed in this study to identify the development of additional phases and support the XRD results.

3.3.2. XPS Analysis

XPS was used as a complimentary technique to XRD that provides information on the chemical composition and oxidation state of elements in the electrode that is also capable of analysis of materials in the amorphous state. Due to decomposition of the SE at the current collector during cycling, depth profiles were measured to study the decomposition of the CAM|SE interface for electrodes with a composition of Cu_3PS_4 : β -Li₃PS₄: C65 = 40: 50: 10 wt%.^[25] Here, 16 min of sputtering was chosen, as the spectra were found to not change further with additional sputtering time. Therefore, we assume that the influence of the current collector on these spectra is negligible and that the spectra represent the bulk of the catholyte. Furthermore, possible effects arising from any unintended water or oxygen exposure are minimized. The spectra were shifted with reference to PS_4^{3-} peaks at 161.8 eV (S $2p_{3/2}$) and 132.1 eV (P $2p_{3/2}$) in the S2p and P2p spectra, respectively.^[25b,26]

X-ray photoelectron (XP) spectra for the S2*p*, P2*p*, and Cu2*p* of pristine β -Li₃PS₄, Cu₃PS₄, and electrodes cycled to different states of charge are shown in **Figure 6a**. The pristine β -Li₃PS₄ spectrum consists predominantly of PS₄³⁻ (blue) with signals at 161.8 and 132.1 eV for the S2*p* and P2*p* spectra, respectively. Impurities at higher binding energies (S 2*p*_{3/2} at 163.2 eV and P 2*p*_{3/2} at 132.9 eV) are also observed that can be assigned to P-[S]_n-P anionic frameworks (purple). It is known that intermediate P-[S]_n-P anionic structures like P₂S₆⁴⁻ and P₂S₆²⁻ can form when PS₄³⁻ converts to P₂S₅.^[21b,24d,25a,27] At the same time, these P-[S]_n-P intermediates can readily oxidize to PO₄³⁻/P₂O₇⁴⁻ when



Figure 6. Postmortem X-ray photoelectron spectroscopy (XPS) and Raman spectroscopies. a) S2*p*, P2*p*, and Cu2*p* XPS; and b) Raman spectra of the electrode at I: OCV state; II: discharged to 1.4 V; III: discharged to 0.8 V; and VI: charged to 2.8 V. The XPS peaks were normalized to the S2*p* PS_4^{3-} signal at 161.8 eV, while the Raman data were normalized to the highest intensity peak of each spectrum.

exposed to oxygen.^[28] In the P2*p* signal of β –Li₃PS₄, there is also a low BE peak observed that may be attributable to the presence of phosphorous in a reduced state (possibly P³⁺, grey, P 2*p*_{3/2} at 131.0 eV).^[29] Additionally, a minor signal assigned to Li₂S can be found in the S2*p* spectrum at 160.2 eV. For Cu₃PS₄, the S2*p* and P2*p* XP spectra are similar to those of β –Li₃PS₄, but with a shift in the P 2*p*_{3/2} peaks to lower BE at 131.4 eV, which is caused by the different electronegativities of Cu⁺ and Li⁺. The Cu⁺ has a peak at 932.3 eV in the Cu2*p* spectrum and the Cu LMM line has a BE of 570 eV (Figure S4, Supporting Information).

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Upon discharging to 1.4 V (Figure 6a(II)), the Li₂S signal intensity increases (S $2p_{3/2}$ at 160.5 eV) confirming the XRD measurement results. An additional signal arises at higher BE (S $2p_{3/2}$ at 167.1 eV) which is assigned to SO₃²⁻ formation.^[30] The SO_3^{2} might be caused by oxygen or water contamination during sample preparation. Also, the P2p peak at 132.8 eV is significantly larger than for the sample under OCV conditions. This indicates that the phosphorous has also reacted with oxygen or water and that oxygenated phosphorous species, such as phosphates, metaphosphates, or PS_{4-x}O_x³⁻, were formed.^[25b,31] The Cu 2p spectrum looks similar to that of the OCV state (Cu $2p_{3/2}$ at 932.3 eV) and no satellites that would indicate Cu^{2+} species can be detected. Therefore, we conclude that the oxidation state of Cu remains +1. Unfortunately, the Cu2p binding energies of Cu₃PS₄, Cu₂S, and Cu₃P are similar,^[32] thus identification of the chemical composition is not possible by XPS. However, no Cu⁰ signal was found at this voltage, which is confirmed by the Cu LMM spectrum. This further supports that the Cu₃PS₄ reacts according to a different mechanism in lithium than in sodium in the early discharge period.

When further discharged to 0.8 V (Figure 6a(III)), Cu^0 is observed to form by the presence of an additional Cu $2p_{3/2}$ peak at 931.6 eV and Cu LMM at 567 eV (see Figure S4(III), Supporting Information), which supports the XRD data. However, the Cu⁰ is observed alongside a significant fraction of Cu⁺, showing that not all the Cu⁺ is thoroughly reduced to Cu⁰ at 0.8 V vs. Li⁺/Li. While the Li₂S concentration increases upon reduction, no increase can be measured for the reduced phosphorous species. Thus, both XRD and XPS measurements are unable to confirm the formation of Li₃P. As with the sample stopped at 1.4 V, SO₃²⁻ signals (167.1 eV) and an increased P2*p* signal at 133.2 eV were found as well, indicating side reactions with oxygen and water.

Upon subsequent charging to 2.8 V (Figure 6a(VI)), the Cu 2*p* and Cu LMM spectra show that all Cu⁰ has been oxidized back to Cu⁺. At the same time, the S 2*p* spectrum indicates that only a small fraction of residual Li₂S remains. This indicates that the XRD features at 26.8° and 44.4° (2 θ) (see Figure 4b(VI)) arise from Cu₂S and not Li₂S. No S₈ signals were detected in the S2*p* XPS spectrum after charging, which can occur due to evaporation of sulfur under UHV conditions.^[33]

The XPS results demonstrate that the Cu₃PS₄ reacts with lithium according to a different mechanism than with sodium. Li₂S is observed alongside the formation of P–[S]_n–P intermediates at the SOC of II and prior to the formation of Cu⁰ when the cell is fully discharged to 0.8 V. In line with the literature, the P–[S]_n–P intermediates were found to be redox active according to changes in their relative intensities in the P2p spectra for

different states of charge.^[21b,34] At full discharge, Cu⁰ was found with residual Cu⁺ alongside an increase in Li₂S. Cu⁺ could be reformed during subsequent charge and Li₂S could also be consumed during this process.

3.3.3. Raman Spectroscopy Analysis

Raman spectroscopy was applied to further assign the possible compounds that develop in the electrodes during cycling (see Figure 6b). The β -Li₃PS₄ Raman spectrum shows a sharp signal at 421 cm⁻¹ originating from the symmetric stretching mode of the P-S bond in the isolated PS43-, alongside other smaller bands arising at lower Raman shifts, in accordance with the literature.^[35] In line with other publications, the ball-milled Cu₃PS₄ exhibits a strong $\nu_1(A_1)$ Raman signal at 389 cm⁻¹, along with other $\nu_1(A_1)$ and $\nu_4(F_2)$ Raman signals that have been algorithmically integrated to form a broad band in the range of 265–335 cm⁻¹.^[36] Hand mixing Cu₃PS₄, β –Li₃PS₄, and C65 led to the broadening of the major β -Li₃PS₄ and Cu₃PS₄ signals in the OCV state (see Figure 6b(I)), which can be attributed to the presence of various P-[S]_n-P intermediates, as also observed in XPS.^[37] When discharged to 1.4 V (Figure 6b(II)), an increase in the P–[S]_n–P Raman signal at 404 cm^{-1} can be observed. The Li_2S Raman signal is expected to show up at 372 cm^{-1} ,^[38] but it has low intensity such that it is not visible in our spectra. This is also in line with what has been reported in the literature.^[39] Nevertheless, the observation of Li₂S in the XPS confirms its presence. When further discharged to 0.8 V (Figure 6b(III)), primarily signals from β -Li₃PS₄ are observed. The reduced Cu⁰ species is not Raman active. The presence of the β -Li₃PS₄ signal also helps demonstrate that the Li₂S formation arises from reaction of Cu₃PS₄ with Li and the formation of Cu-based P-[S]n-P intermediates rather than degradation of β -Li₃PS₄. Upon subsequent charging to 2.8 V (Figure 6b (VI)), a signal near the original Cu₃PS₄ $\nu_1(A_1)$ Raman signal arises, but it is shifted to 392 cm⁻¹. We know from XPS and XRD that Cu₃PS₄ does not reform during charge. Therefore, we assign this feature to other P-[S]n-P intermediates, and in particular to $P_2S_6^{4-[40]}$ Additionally, two more new peaks located at 219 and 472 cm⁻¹ were found in the charged sample, which can be attributed to the symmetric S-S bending of S8 as well as the vibrational stretching mode that results from the covalent S-S bond of S_2 ions in $Cu_2 S^{[24b,41]}$ Through the ex situ Raman study, we further confirmed the presence of S₈ and Cu₂S accompanied by other P-[S]_n-P intermediate compounds in the electrode after charging.

3.3.4. Proposed Reaction Scheme

Summarizing the previous results, we can propose a reaction mechanism for Cu_3PS_4 with lithium according to **Scheme 1**. The discharge procedure can be divided into two parts: 1) part of the Cu_3PS_4 was converted to Li_2S and $P-[S]_n-P$ without forming metallic Cu; meanwhile, the primary crystal structure of Cu_3PS_4 was preserved when the cell was discharged to 1.4 V; 2) along with more lithium taking part in the reaction, the Cu_3PS_4 was converted to Cu, Li_2S , and $P-[S]_n-P$ together with other reaction byproducts after the cell was discharged to

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Scheme 1. Proposed reaction mechanism (not accounting for proper stoichiometry) for the conversion reaction of Cu_3PS_4 in Li solid-state batteries (Li–SSBs).

0.8 V. However, instead of forming Cu₃PS₄, a mixture containing S₈, Cu₂S, P–[S]_n–P, and other side products were observed after charging. In a nutshell, the pristine Cu₃PS₄ converts to a multiphase system, with S_8 , P–[S]_n–P, and Cu₂S as redox AMs after the initial cycle. In the following cycles, the newly formed S₈ and Cu₂S are found to react with lithium at the voltage plateaus around 2.0 V and 1.7 V versus Li+/Li during lithiation. This second step in the reaction pathway is representative of highly dispersed displacement and conversion mechanisms known in Cu₂S- and S₈-based SSBs that are found when the electrolyte is an inorganic ionic conductor.^[42] This is also in line with the gradual appearance of the step in the voltage profile at around 2 V versus Li⁺/Li (see Figure 4), which is close to the values expected for S8 redox reactions in Li-S batteries. Influenced by changes in the electrode composition, the electrode and electrolyte interfacial resistance was also found to increase during cycling, as indicated by changes in the medium frequency (10⁴–10 Hz) signal in the Nyquist plots shown in Figure S5b, Supporting Information.

4. Summary

In summary, Cu₃PS₄ was studied as a cathode AM for lithium SSBs. The capacity and cycle life were evaluated for cathode compositions with different ratios of CAM and SE and at different temperatures. The highest capacity was obtained for electrodes containing 40 wt% Cu_3PS_4 and cycled at 60 °C. An initial discharge capacity of 776 mAh g^{-1} (at $10\,\text{mA}\,g^{-1})$ was reached which corresponds to 92% of the theoretical capacity (843 mAh g^{-1}). At 50 mA g^{-1} , the capacity is lower, but stable cycling over 60 cycles with capacities close to $500\,\mathrm{mAh\,g^{-1}}$ was achieved (59% of the theoretical capacity or 2.55 mAh cm^{-2}). At room temperature, capacities are much lower but still reach values of around 290 mAh g^{-1} after 60 cycles (50 mA g^{-1}) . The reaction mechanism is complex, which can be seen from the voltage profiles that exhibit several steps. An emerging plateau at around 2 V indicates that the electrode reaction changes over the course of cycling. Analysis by XRD, XPS, and Raman spectroscopy helped elucidate the complex reaction mechanism. Discharging the cell leads to decomposition of Cu₃PS₄ and the formation of an ill-defined phase mixture containing Cu, Li₂S, and P-[S]_n-P. Cu₃PS₄ is not reformed during charging and instead a phase mixture of Cu₂S, S₈, and P–[S]_n–P is found. Based on these analyses and the voltage profiles, the capacity of the electrode is largely dominated by Cu₂S and S₈ redox processes. The analysis also revealed some differences compared to the same reaction with Na. For Li reacting with Cu₃PS₄, the formation of Cu⁰ starts later as the reaction might proceed over an intermediate phase which does not seem to occur in the case of Na. Overall, the use of ternary compounds such as Cu₃PS₄ as conversion-type CAMs seems an interesting strategy to activate various finely dispersed redox centers. Due to the softness of the material, it seems that volume changes are less critical as stable cycling can be achieved. However, a clear bottleneck so far remains the ill-defined voltage profile combined with a large polarization.

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Supporting Information

Supporting Information is available from the Wiley Online Library or from the author.

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Conflict of Interest

The authors declare no conflict of interest.

Data Availability Statement

The data that support the findings of this study are available from the corresponding author upon reasonable request.

Keywords

conversion reaction, ${\sf Cu}_3{\sf PS}_4,$ solid-state batteries, ternary compounds, transition-metal thiophosphate

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